



MISSION STATEMENT

Our mission is to consistently provide door opening solutions that meet or exceed our customers expectations for value, quality, and delivery.

Sincerely,

A handwritten signature in dark ink, appearing to read 'Brett Curtis'.

Brett Curtis



MANUFACTURED PRODUCTS

- 1 INTRODUCTION
- 2 M SERIES MASONRY FRAMES 1 3/4" (16 AND 14 GAUGE GALVANIZED) PRICE LIST
- 3 D SERIES DRYWALL FRAMES 1 3/4" (18 AND 16 GAUGE GALVANIZED) PRICE LIST
- 4 MK SERIES MASONRY KERFED FRAMES 1 3/4" (18 AND 16 GAUGE GALVANIZED) PRICE LIST
- 5 DK SERIES DRYWALL KERFED FRAMES 1 3/4" (18 AND 16 GAUGE GALVANIZED) PRICE LIST
- 6-7 ENGINEERED FRAMES & OPTIONS PRICE LIST
- 8 FACTORY ASSEMBLED STICK PRICES, BORROWED LITES, SIDE LITE, ETC. (GALVANIZED) PRICE LIST
- 9 FLEX-FIT FRAME COMPONENTS PRICE LIST
- 10 FLEX-FIT FRAME INNER FRAME JAMB SETS AND OUTER FRAME CLOSURE SETS PRICE LIST
- 11 NAIL-ON FRAME PRICE LIST
- 12 REPLACEMENT FRAMES & FLEX-FIT/NAIL-ON FRAME COMPONENTS PRICE LIST
- 13 WARRANTY

WAREHOUSED HOLLOW METAL PRODUCTS & FABRICATION SERVICES

- 1-2 WAREHOUSED HOLLOW METAL DOORS
- 3 METAL DOOR FABRICATION
- 4 METAL DOOR ACCESSORIES
- 5 PRE-WELDED FRAMES
- 6-7 WAREHOUSED HOLLOW METAL FRAMES
- 8 METAL FRAME FABRICATION
- 9 FRAME ANCHORS

HARDWARE & ACCESSORIES

- 1 CYLINDRICAL LOCKS, MORTISE LOCKS, DEADBOLTS
- 2 EXIT DEVICES, EXIT DEVICE TRIMS
- 3 BUTT HINGES
- 4-5 CONTINUOUS HINGES
- 6 DOOR CLOSERS, THRESHOLDS, DOOR SWEEPS, WEATHER STRIPPING, DRIP STRIPS
- 7 KICK PLATES, PUSH/PULL PLATES, DOOR STOPS, FLUSHBOLTS, DYNA BOLTS

LITES & LOUVERS

- 1 LOW PROFILE METAL LITE KITS FOR $\frac{3}{16}$ " GLASS AND FOR 1" GLASS
- 2 ROUND METAL LITE KITS, $\frac{1}{4}$ " WIRE GLASS, $\frac{1}{4}$ " LABELED CLEAR GLASS, GLAZING TAPE
- 3 STANDARD METAL LOUVERS, FUSIBLE LINK LOUVERS

TECH DATA

- 1 FRAME & DOOR HANDING
- 2 FLEX-FIT CALCULATING ROUGH OPENING SIZE
- 3 METRIC CONVERSION CHART
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- 6 M SERIES FRAME ASSEMBLY GENERAL NOTES
- 7 M SERIES FRAME INSTALLED IN MASONRY OPENING
- 8-9 M SERIES FRAME INSTALLED IN STUD WALL
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MANUFACTURED PRODUCTS

INTRODUCTION

- 1) FOR EXPEDITED LEAD TIMES PLEASE CHECK WAREHOUSED PRODUCTS & SERVICES OR CONTACT CHM.
- 2) FOR ITEM QUANTITIES OF 5 OR LESS ADD 10% TO MULTIPLIER PER ITEM.
- 3) PRICING IS BASED ON CHM STANDARDS.
- 4) FRAMES REQUIRING HINGE OR LOCK LOCATIONS OTHER THAN THE CHM STANDARDS
SEE PAGES 6 AND 7
- 5) EACH FLEXFIT CONFIGURATION WILL BE SUBJECT TO A \$250.00 ENGINEERING CHARGE.

** Pricing and availability are subject to change without notice **

Proprietary and confidential information of Custom Hollow Metal

If fire rating is required, please contact CHM

CHM MANUFACTURED PRODUCTS

M SERIES FRAMES 1 ³ / ₄ " 16 GAUGE GALVANIZED				4 ¹ / ₂ " STANDARD WEIGHT HINGES AND 4 ⁷ / ₈ " STRIKE				
UNEQUAL RABBIT 2" FACE 16 GAUGE			COMPLETE FRAMES 16 GAUGE					
			3 ¹ / ₂ " — 4 ³ / ₄ "	4 ⁷ / ₈ " — 5 ³ / ₄ "	5 ⁷ / ₈ " — 6 ³ / ₄ "	6 ⁷ / ₈ " — 7 ³ / ₄ "	7 ⁷ / ₈ " — 8 ³ / ₄ "	10" — 11 ⁷ / ₈ "
S I N G L E	SIZE							
	1'0" THRU 3'0"	6'8"	\$98.10	\$104.60	\$112.80	\$145.20	\$164.20	\$183.20
		7'0"	\$105.80	\$112.60	\$120.60	\$156.80	\$176.80	\$196.80
		7'2"	\$108.50	\$115.40	\$122.40	\$172.80	\$192.90	\$213.00
		7'10"	\$121.90	\$129.40	\$138.60	\$188.60	\$211.80	\$235.00
		8'0"	\$123.90	\$131.40	\$140.60	\$191.60	\$217.20	\$242.80
		9'0", 10'0"	\$132.05	\$150.34	\$160.46	\$216.56	\$244.72	\$272.88
	3'1" THRU 4'0"	6'8"	\$102.00	\$108.60	\$115.80	\$153.20	\$172.90	\$192.60
		7'0"	\$109.60	\$116.60	\$123.60	\$164.60	\$185.40	\$206.40
		7'2"	\$112.30	\$119.40	\$125.40	\$180.60	\$201.50	\$222.40
		7'10"	\$125.60	\$133.20	\$141.60	\$196.40	\$220.40	\$244.40
		8'0"	\$127.70	\$135.40	\$143.60	\$199.40	\$223.80	\$248.20
9'0", 10'0"		\$146.30	\$154.74	\$163.76	\$225.14	\$251.98	\$278.82	
D O U B L E	4'0" THRU 6'0"	6'8"	\$129.00	\$136.80	\$146.00	\$190.40	\$214.10	\$237.20
		7'0"	\$136.70	\$144.80	\$153.80	\$202.40	\$227.00	\$251.60
		7'2"	\$139.40	\$147.60	\$155.20	\$217.20	\$240.30	\$263.40
		7'10"	\$161.30	\$170.40	\$179.40	\$237.00	\$267.50	\$298.00
		8'0"	\$162.60	\$171.80	\$182.20	\$243.20	\$272.00	\$300.80
		9'0", 10'0"	\$184.66	\$194.78	\$206.22	\$273.32	\$305.00	\$336.68
	6'1" THRU 8'0"	6'8"	\$137.30	\$145.40	\$153.80	\$203.00	\$233.70	\$252.40
		7'0"	\$145.20	\$153.60	\$161.60	\$215.00	\$240.50	\$266.60
		7'2"	\$147.90	\$156.40	\$163.00	\$229.80	\$254.10	\$278.40
		7'10"	\$169.60	\$179.00	\$187.20	\$253.60	\$282.14	\$313.20
		8'0"	\$170.70	\$180.20	\$190.00	\$255.80	\$285.90	\$316.00
		9'0", 10'0"	\$193.58	\$204.02	\$214.80	\$287.18	\$320.30	\$353.40
M SERIES FRAMES 1 ³ / ₄ " 14 GAUGE GALVANIZED				4 ¹ / ₂ " STANDARD WEIGHT HINGES AND 4 ⁷ / ₈ " STRIKE				
UNEQUAL RABBIT 2" FACE 14 GAUGE			COMPLETE FRAMES 14 GAUGE					
			3 ¹ / ₂ " — 4 ³ / ₄ "	4 ⁷ / ₈ " — 5 ³ / ₄ "	5 ⁷ / ₈ " — 6 ³ / ₄ "	6 ⁷ / ₈ " — 7 ³ / ₄ "	7 ⁷ / ₈ " — 8 ³ / ₄ "	10" — 11 ⁷ / ₈ "
S I N G L E	SIZE							
	1'0" THRU 3'0"	6'8"	\$112.82	\$120.29	\$129.72	\$166.98	\$188.83	CONTACT CHM
		7'0"	\$121.67	\$129.49	\$138.69	\$180.32	\$203.32	CONTACT CHM
		7'2"	\$124.78	\$132.71	\$140.76	\$198.72	\$221.84	CONTACT CHM
		7'10"	\$140.19	\$148.81	\$159.39	\$216.89	\$243.57	CONTACT CHM
		8'0"	\$142.49	\$151.11	\$161.69	\$220.34	\$249.78	CONTACT CHM
		9'0", 10'0"	\$151.86	\$172.89	\$184.53	\$249.04	\$281.43	CONTACT CHM
	3'1" THRU 4'0"	6'8"	\$117.30	\$124.89	\$133.17	\$176.18	\$198.84	CONTACT CHM
		7'0"	\$125.35	\$134.09	\$142.14	\$189.29	\$213.21	CONTACT CHM
		7'2"	\$129.15	\$137.31	\$144.21	\$207.69	\$231.73	CONTACT CHM
		7'10"	\$144.44	\$153.18	\$162.84	\$225.86	\$253.46	CONTACT CHM
		8'0"	\$146.86	\$155.71	\$165.14	\$229.31	\$257.37	CONTACT CHM
9'0", 10'0"		\$168.25	\$177.95	\$188.32	\$258.91	\$289.78	CONTACT CHM	
D O U B L E	4'0" THRU 6'0"	6'8"	\$148.35	\$157.32	\$167.90	\$218.96	\$246.23	CONTACT CHM
		7'0"	\$157.21	\$166.52	\$176.87	\$232.76	\$261.05	CONTACT CHM
		7'2"	\$160.31	\$169.74	\$178.48	\$249.78	\$276.35	CONTACT CHM
		7'10"	\$185.50	\$195.96	\$206.31	\$272.55	\$307.63	CONTACT CHM
		8'0"	\$186.99	\$197.57	\$209.53	\$279.68	\$312.80	CONTACT CHM
		9'0", 10'0"	\$212.36	\$224.00	\$237.15	\$314.32	\$350.75	CONTACT CHM
	6'1" THRU 8'0"	6'8"	\$157.90	\$167.21	\$176.87	\$232.45	\$268.76	CONTACT CHM
		7'0"	\$166.98	\$176.00	\$185.84	\$247.25	\$276.58	CONTACT CHM
		7'2"	\$170.09	\$179.86	\$187.45	\$264.27	\$292.23	CONTACT CHM
		7'10"	\$195.04	\$205.85	\$215.28	\$291.64	\$324.46	CONTACT CHM
		8'0"	\$196.31	\$201.23	\$218.50	\$294.15	\$328.79	CONTACT CHM
		9'0", 10'0"	\$222.62	\$234.62	\$247.02	\$330.24	\$368.35	CONTACT CHM

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CHM MANUFACTURED PRODUCTS

D SERIES DRYWALL FRAME 1³/₄" 18 GAUGE GALVANIZED

4¹/₂" STANDARD WEIGHT HINGES AND 4⁷/₈" STRIKE

UNEQUAL RABBIT 2" FACE 18 GAUGE			COMPLETE FRAMES 18 GAUGE			
S I N G L E	SIZE		3 ¹ / ₂ " — 4 ⁷ / ₈ "	5" — 6 ¹ / ₂ "	6 ⁵ / ₈ " — 8 ¹ / ₄ "	8 ³ / ₈ " — 10 ³ / ₈ "
	1'0" THRU 3'0"	6'8"	\$95.71	\$102.58	\$121.39	\$154.86
		7'0"	\$102.97	\$110.12	\$130.48	\$166.09
		7'2"	\$106.64	\$113.99	\$134.35	\$170.73
		7'10"	CALL CHM FOR PRICING AND AVAILABILITY			
		8'0"				
		9'0", 10'0"				
	3'1" THRU 4'0"	6'8"	\$99.29	\$106.25	\$124.68	\$158.16
		7'0"	\$106.45	\$113.81	\$133.78	\$169.18
		7'2"	\$110.22	\$117.68	\$137.65	\$174.02
		7'10"	CALL CHM FOR PRICING AND AVAILABILITY			
		8'0"				
D O U B L E	4'0" THRU 6'0"	6'8"	\$123.96	\$131.99	\$152.54	\$192.21
		7'0"	\$133.06	\$141.47	\$161.25	\$202.85
		7'2"	\$137.50	\$146.12	\$165.90	\$208.47
		7'10"	CALL CHM FOR PRICING AND AVAILABILITY			
		8'0"				
		9'0", 10'0"				
	6'1" THRU 8'0"	6'8"	\$131.99	\$140.31	\$160.28	\$201.30
		7'0"	\$141.08	\$149.80	\$168.80	\$211.75
		7'2"	\$145.54	\$154.44	\$173.44	\$217.37
		7'10"	CALL CHM FOR PRICING AND AVAILABILITY			
		8'0"				
		9'0", 10'0"				

D SERIES DRYWALL FRAME 1³/₄" AND 1³/₈" 16 GAUGE GALVANIZED

4¹/₂" STANDARD WEIGHT HINGES AND 4⁷/₈" STRIKE

UNEQUAL RABBIT 2" FACE 16 GAUGE			COMPLETE FRAMES 16 GAUGE			
S I N G L E	SIZE		3½" — 4⅞"	5" — 6½"	6⅝" — 8¼"	8⅜" — 10⅜"
	1'0" THRU 3'0"	6'8"	\$113.39	\$122.28	\$177.99	\$198.59
		7'0"	\$122.06	\$130.73	\$191.65	\$213.33
		7'2"	\$125.09	\$132.68	\$209.10	\$230.90
		7'10"	\$140.27	\$150.24	\$229.59	\$254.74
		8'0"	\$142.44	\$152.41	\$235.44	\$263.19
		9'0", 10'0"	\$162.97	\$173.94	\$265.28	\$295.80
	3'1" THRU 4'0"	6'8"	\$117.72	\$125.53	\$187.42	\$208.78
		7'0"	\$126.39	\$133.98	\$200.97	\$223.74
		7'2"	\$129.43	\$135.94	\$218.43	\$241.08
		7'10"	\$144.39	\$153.49	\$238.91	\$264.93
		8'0"	\$146.77	\$155.66	\$242.60	\$269.05
9'0", 10'0"		\$167.69	\$177.52	\$273.15	\$302.24	
D O U B L E	4'0" THRU 6'0"	6'8"	\$148.29	\$158.26	\$232.08	\$257.12
		7'0"	\$156.96	\$166.72	\$246.07	\$272.73
		7'2"	\$159.99	\$168.24	\$260.49	\$285.53
		7'10"	\$184.71	\$194.47	\$289.97	\$323.03
		8'0"	\$186.23	\$197.50	\$294.85	\$326.07
		9'0", 10'0"	\$211.15	\$223.54	\$330.62	\$364.96
	6'1" THRU 8'0"	6'8"	\$157.61	\$166.72	\$253.33	\$273.60
		7'0"	\$166.50	\$175.17	\$260.70	\$288.99
		7'2"	\$169.54	\$176.69	\$275.44	\$301.79
		7'10"	\$194.04	\$202.92	\$305.84	\$339.51
		8'0"	\$195.34	\$205.96	\$309.92	\$342.54
		9'0", 10'0"	\$221.16	\$232.84	\$347.21	\$383.09

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CHM MANUFACTURED PRODUCTS

MK SERIES MASONRY KERFED FRAMES 1³/₄" 18 GAUGE GALVANIZED

4¹/₂" STANDARD WEIGHT HINGES AND 4⁷/₈" STRIKE

UNEQUAL RABBIT 2" FACE 18 GAUGE			COMPLETE FRAMES 18 GAUGE					
S I N G L E	SIZE		4 ¹ / ₂ " — 4 ³ / ₄ "	4 ⁷ / ₈ " — 5 ³ / ₄ "	5 ⁷ / ₈ " — 6 ³ / ₄ "	6 ⁷ / ₈ " — 7 ³ / ₄ "	7 ⁷ / ₈ " — 8 ³ / ₄ "	10" — 11 ⁷ / ₈ "
	1'0" THRU 3'0"	6'8"	\$121.70	\$127.87	\$135.66	\$166.44	\$184.49	\$202.54
		7'0"	\$129.01	\$135.47	\$143.07	\$177.46	\$196.46	\$215.46
		7'2"	\$131.58	\$138.13	\$144.78	\$192.66	\$211.76	\$230.85
		7'10"	\$144.31	\$151.43	\$160.17	\$207.67	\$229.71	\$251.75
		8'0"						
S I N G L E	9'0", 10'0"		CALL CHM FOR PRICING AND AVAILABILITY					
	3'1" THRU 4'0"	6'8"	\$125.40	\$131.67	\$138.51	\$174.04	\$192.76	\$211.47
		7'0"	\$132.62	\$139.27	\$145.92	\$184.87	\$204.63	\$224.58
		7'2"	\$135.19	\$141.93	\$147.63	\$200.07	\$219.93	\$239.78
		7'10"	\$147.82	\$155.04	\$163.02	\$215.80	\$237.88	\$260.68
		8'0"						
D O U B L E	9'0", 10'0"		CALL CHM FOR PRICING AND AVAILABILITY					
	4'0" THRU 6'0"	6'8"	\$151.05	\$158.46	\$167.20	\$209.38	\$231.90	\$253.84
		7'0"	\$158.37	\$166.06	\$174.61	\$220.78	\$244.15	\$267.52
		7'2"	\$160.93	\$168.72	\$175.94	\$234.84	\$256.79	\$278.73
		7'10"	\$181.74	\$190.38	\$198.93	\$253.65	\$282.63	\$311.60
		8'0"						
D O U B L E	9'0", 10'0"		CALL CHM FOR PRICING AND AVAILABILITY					
	6'1" THRU 8'0"	6'8"	\$158.94	\$166.63	\$174.61	\$221.35	\$250.52	\$268.28
		7'0"	\$166.44	\$174.42	\$182.02	\$232.75	\$256.98	\$281.77
		7'2"	\$169.01	\$177.08	\$183.35	\$246.81	\$269.90	\$292.98
		7'10"	\$184.87	\$198.55	\$206.34	\$269.42	\$296.53	\$326.04
		8'0"						
D O U B L E	9'0", 10'0"		CALL CHM FOR PRICING AND AVAILABILITY					

MK SERIES MASONRY KERFED FRAMES 1³/₄" 16 GAUGE GALVANIZED

4¹/₂" STANDARD WEIGHT HINGES AND 4⁷/₈" STRIKE

UNEQUAL RABBIT 2" FACE 16 GAUGE			COMPLETE FRAMES 16 GAUGE					
S I N G L E	SIZE		4 ¹ / ₂ " — 4 ³ / ₄ "	4 ⁷ / ₈ " — 5 ³ / ₄ "	5 ⁷ / ₈ " — 6 ³ / ₄ "	6 ⁷ / ₈ " — 7 ³ / ₄ "	7 ⁷ / ₈ " — 8 ³ / ₄ "	10" — 11 ⁷ / ₈ "
	1'0" THRU 3'0"	6'8"	\$128.10	\$134.60	\$142.80	\$175.20	\$194.20	\$213.20
		7'0"	\$135.80	\$142.60	\$150.60	\$186.80	\$206.80	\$226.80
		7'2"	\$138.50	\$145.40	\$152.40	\$202.80	\$222.90	\$243.00
		7'10"	\$151.90	\$159.40	\$168.60	\$218.60	\$241.80	\$265.00
		8'0"						
S I N G L E	9'0", 10'0"		CALL CHM FOR PRICING AND AVAILABILITY					
	3'1" THRU 4'0"	6'8"	\$132.00	\$138.60	\$145.80	\$183.20	\$202.90	\$222.60
		7'0"	\$139.60	\$146.60	\$153.60	\$194.60	\$215.40	\$236.40
		7'2"	\$142.30	\$149.40	\$155.40	\$210.60	\$231.50	\$252.40
		7'10"	\$155.60	\$163.20	\$171.60	\$226.40	\$250.40	\$274.40
		8'0"						
D O U B L E	9'0", 10'0"		CALL CHM FOR PRICING AND AVAILABILITY					
	4'0" THRU 6'0"	6'8"	\$159.00	\$166.80	\$176.00	\$220.40	\$244.10	\$267.20
		7'0"	\$166.70	\$174.80	\$183.80	\$232.40	\$257.00	\$281.60
		7'2"	\$169.40	\$177.60	\$185.20	\$247.20	\$270.30	\$293.40
		7'10"	\$191.30	\$200.40	\$209.40	\$267.00	\$297.50	\$328.00
		8'0"						
D O U B L E	9'0", 10'0"		CALL CHM FOR PRICING AND AVAILABILITY					
	6'1" THRU 8'0"	6'8"	\$167.30	\$175.40	\$183.80	\$233.00	\$263.70	\$282.40
		7'0"	\$175.20	\$183.60	\$191.60	\$245.00	\$270.50	\$296.60
		7'2"	\$177.90	\$186.40	\$193.00	\$259.80	\$284.10	\$308.40
		7'10"	\$194.60	\$209.00	\$217.20	\$283.60	\$312.14	\$343.20
		8'0"						
D O U B L E	9'0", 10'0"		CALL CHM FOR PRICING AND AVAILABILITY					

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MANUFACTURED PRODUCTS

DK SERIES DRYWALL KERFED FRAMES 1³/₄" 18 GAUGE GALVANIZED

4¹/₂" STANDARD WEIGHT HINGES AND 4⁷/₈" STRIKE

UNEQUAL RABBET 2" FACE 18 GAUGE		COMPLETE FRAMES 18 GAUGE			
S I N G L E	SIZE	4 ¹ / ₂ " — 4 ⁷ / ₈ "	5" — 5 ⁷ / ₈ "	6" — 8 ⁷ / ₈ "	9" — 11 ⁷ / ₈ "
	1'0" THRU 3'0"	6'8"	\$129.52	\$136.78	\$156.64
		7'0"	\$137.19	\$144.74	\$166.23
		7'2"	\$141.07	\$148.83	\$170.32
		7'10"	CALL CHM FOR PRICING AND AVAILABILITY		
		8'0"			
D O U B L E	4'0" THRU 6'0"	9'0", 10'0"	CALL CHM FOR PRICING AND AVAILABILITY		
		6'8"			
		7'0"	\$133.30	\$140.66	\$160.10
		7'2"	\$140.87	\$148.63	\$169.71
		7'10"	\$144.85	\$152.71	\$173.79
		8'0"	CALL CHM FOR PRICING AND AVAILABILITY		
S I N G L E	6'1" THRU 8'0"	9'0", 10'0"	CALL CHM FOR PRICING AND AVAILABILITY		
		6'8"			
		7'0"	\$159.34	\$167.83	\$189.52
		7'2"	\$168.95	\$177.83	\$198.71
		7'10"	\$173.64	\$182.73	\$203.61
		8'0"	CALL CHM FOR PRICING AND AVAILABILITY		
D O U B L E	4'0" THRU 6'0"	9'0", 10'0"	CALL CHM FOR PRICING AND AVAILABILITY		
		6'8"			
		7'0"	\$167.83	\$176.61	\$197.69
		7'2"	\$177.42	\$186.62	\$206.67
		7'10"	\$182.12	\$191.52	\$211.57
		8'0"	CALL CHM FOR PRICING AND AVAILABILITY		

DK SERIES DRYWALL KERFED FRAMES 1³/₄" 16 GAUGE GALVANIZED

4¹/₂" STANDARD WEIGHT HINGES AND 4⁷/₈" STRIKE

UNEQUAL RABBIT 2" FACE 16 GAUGE			COMPLETE FRAMES 16 GAUGE			
S I N G L E	SIZE		4½" — 4⅞"	5" — 5⅞"	6" — 8⅞"	9" — 11⅞"
	1'0" THRU 3'0"	6'8"	\$136.34	\$143.98	\$205.85	\$225.99
		7'0"	\$144.41	\$152.36	\$219.21	\$240.41
		7'2"	\$148.49	\$156.66	\$236.24	\$257.58
		7'10"	\$154.73	\$163.33	\$256.31	\$280.90
		8'0"	CALL CHM FOR PRICING AND AVAILABILITY			
	9'0", 10'0"					
	3'1" THRU 4'0"	6'8"	\$140.32	\$148.06	\$215.07	\$235.96
		7'0"	\$148.28	\$156.45	\$227.94	\$250.58
		7'2"	\$152.47	\$160.75	\$245.39	\$267.54
7'10"		\$158.81	\$167.41	\$265.42	\$290.86	
8'0"		CALL CHM FOR PRICING AND AVAILABILITY				
9'0", 10'0"						
D O U B L E	4'0" THRU 6'0"	6'8"	\$167.73	\$176.66	\$258.75	\$283.23
		7'0"	\$177.84	\$187.19	\$272.42	\$298.50
		7'2"	\$182.78	\$192.35	\$286.52	\$311.00
		7'10"	\$188.16	\$197.94	\$315.14	\$347.68
		8'0"	CALL CHM FOR PRICING AND AVAILABILITY			
	9'0", 10'0"					
	6'1" THRU 8'0"	6'8"	\$176.66	\$185.90	\$279.52	\$299.34
		7'0"	\$186.76	\$196.44	\$286.73	\$314.40
		7'2"	\$191.71	\$201.60	\$301.15	\$326.90
		7'10"	\$197.08	\$207.19	\$330.87	\$363.79
8'0"		CALL CHM FOR PRICING AND AVAILABILITY				
9'0", 10'0"						

** Pricing and availability are subject to change without notice **

Proprietary and confidential information of Custom Hollow Metal

If fire rating is required, please contact CHM



MANUFACTURED PRODUCTS

	DESCRIPTION	LIST PRICE EACH
HINGE JAMB PREPS	HEAVY WEIGHT HINGE OR 5" HINGE PREP (EACH JAMB)	\$20.00
	SPECIAL HINGE PREP (ANCHOR HINGE, DOUBLE-ACTING HINGE, PIVOT HINGE)(PER JAMB)	\$40.00
	SPECIAL HINGE LOCATIONS	\$20.00
	ELECTRIC HINGE PREP	\$10.00
	CONTINUOUS HINGE REINFORCEMENT	\$44.00
	ELECTRIC POWER TRANSFER	\$44.00
HEAD JAMB PREPS	REGULAR ARM CLOSER REINFORCEMENT	\$12.00
	PARALLEL ARM CLOSER REINFORCEMENT	\$12.00
	CONCEALED OVERHEAD CLOSER PREP	\$195.00
	CONCEALED OVERHEAD HOLDER/STOP	\$50.00
	COORDINATOR REINFORCEMENT	\$12.00
STRIKE JAMB PREPS	SURFACE VERTICAL ROD REINFORCEMENT (EACH)	\$12.00
	SURFACE MOUNTED REINFORCEMENT - 1 ³ / ₄ " X 14" X 11 GAGE (EACH)	\$12.00
	RIM STRIKE REINFORCEMENT	\$12.00
	T-STRIKE	\$12.00
	FLUSHBOLT STRIKE	\$20.00
	ROLLER LATCH	\$20.00
	DEADBOLT STRIKE	\$20.00
	CONCEALED VERTICAL ROD STRIKE	\$44.00
	ELECTRIC STRIKE	\$44.00
	SPECIAL STRIKE LOCATION	\$20.00
	WELDED THREE-SIDED FRAME (EACH FRAME)	\$40.00

HOLES (OTHER THAN TEMPLATE HINGE PATTERNS AND HOLES OVER 1/4"X20" WILL NOT BE DRILLED AND TAPPED)

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MANUFACTURED PRODUCTS

ENGINEERED FRAMES & OPTIONS

		DESCRIPTION	LIST PRICE
ENGINEERED FRAMES & OPTIONS	ANCHORS	Standard jamb anchors (loose) are furnished with all knockdown (M) type frames, eight anchors per frame, four per jamb, up to 7'6" frame height. Frames over 7'6" are furnished with ten anchors per frame. <i>See Tech Data Manual for standard anchor types. (This includes multi-purpose, T & wire anchors)</i>	
	EXISTING WALL ANCHORS	Spacing Bracket Anchors (SB) and all weld-in except pipe spacer	
		Welded-in (8) per frame (WSB)	\$40.00
		Punch & Dimple-holes only (8) per frame (PD)	\$22.00
	COMMUNICATING FRAMES	Add to appropriate frame series pricing. <i>See Tech Data Manual for profiles.</i>	
		per hinge jamb equal rabbet	\$33.00
		per strike jamb equal rabbet	\$10.00
		per head equal rabbet	N.C.
	DOUBLE EGRESS	Add to appropriate frame series pricing.	
		M or DW series per frame K.D.	\$200.00
		M or DW series per frame welded	\$240.00
		Labeled double egress frame may be K-D or Welded. Please specify anchor type. <i>See Frame accessories for anchor codes.</i>	
	DRIP CAP	Installed per single frame up to 4'0" max	\$60.00
		Installed per double frame up to 8'0" max	\$100.00
	DRYWALL RETURNS	All "M" series frames, components and sticks.	Add 10% to list pricing
	DUTCH FRAME	Standard Dutch Door Frame	\$80.00
		Standard Dutch Door Frame Hinge Jamb	\$48.00
		Standard Dutch Door Frame Strike Jamb	\$32.00
	HOSPITAL STOP (SANITARY BASE)	Specify height & degree (45 or 90 only)	
		Per Frame	\$80.00
		Per Jamb	\$40.00
	LEAD LINED FRAME PREPARATION	Lead retaining clips installed (15) per frame Add	\$48.00
		Lead retaining clips installed (5) per frame member	\$16.00
		Lead installed <i>LABOR ONLY</i> (Call for lead pricing)	\$200.00
	MARK NUMBER	Per frame component Add	\$6.00
NON STANDARD FACE	1"-2" Under 50 Frames add to multiplier	Add 15%	
	1"-2" 50 Frames or more	N/C	
	2"-4" 4" Face add to the individual part list price/each	Add 15%	
REMOVABLE MULLION PREP	Hollow Metal Mullion <i>Prepare frame header and furnish anchors</i>	\$200.00	
NOTES:			




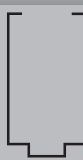

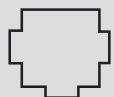

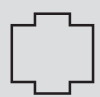
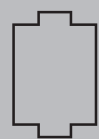

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CHM MANUFACTURED PRODUCTS

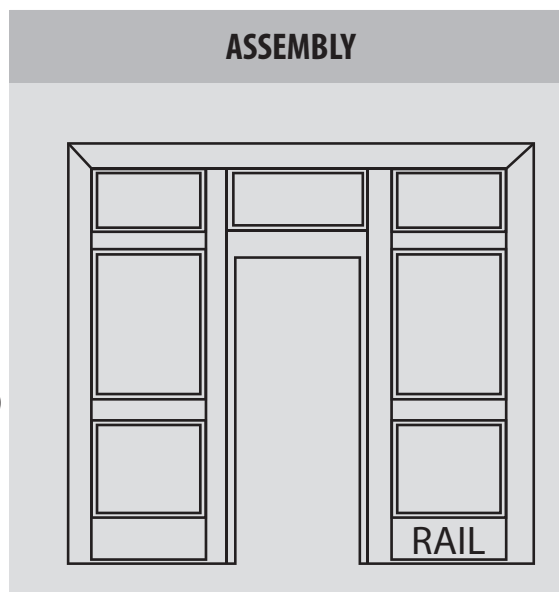
FACTORY ASSEMBLED STICK PRICES - GALVANIZED

PRICE PER LINEAL FOOT										
JAMB DEPTH										
	2" RAIL		4" RAIL		6" RAIL		8" RAIL		2CP	
	16 GA	14 GA	16 GA	14 GA	16 GA	14 GA	16 GA	14 GA	16 GA	14 GA
5 3/4	\$5.40	\$6.20	\$7.75	\$8.90	\$11.30	\$13.00	\$11.75	\$13.50	\$16.30	\$18.80
6 3/4	\$5.80	\$6.70	\$8.15	\$9.40	\$11.90	\$13.70	\$12.40	\$14.30	\$17.10	\$19.70
8 3/4	\$6.70	\$7.70	\$8.60	\$9.90	\$12.35	\$14.20	\$12.85	\$14.80	\$19.10	\$22.00
JAMB DEPTH										
	3CP		2" MULL		4" MULL		6" MULL		8" MULL	
	16 GA	14 GA	16 GA	14 GA	16 GA	14 GA	16 GA	14 GA	16 GA	14 GA
5 3/4	\$18.10	\$20.80	\$10.50	\$12.10	\$12.75	\$14.70	\$15.00	\$17.25	\$17.25	\$19.80
6 3/4	\$19.10	\$22.00	\$11.20	\$12.90	\$13.45	\$15.50	\$15.70	\$18.10	\$17.95	\$20.70
8 3/4	\$21.10	\$24.30	\$12.70	\$14.60	\$15.20	\$17.50	\$17.70	\$20.40	\$20.20	\$23.20

OPTIONS

GLAZING BEAD SHIPPED LOOSE (PER FT)	\$2.00
GLAZING BEAD INSTALLED (PER FT)	\$4.00
SINGLE DOOR PREP	\$30.00
DOUBLE DOOR PREP	\$40.00

1. FOR FIRE RATED BORROWED LITES OR SIDELITES PLEASE CONTACT CHM.
2. REFER TO MANUFACTURED PRODUCTS PAGE 7 FOR PRICING NOT DESCRIBED ON THIS PAGE.
3. PARTS REQUIRING LENGTH BEYOND SIZES DESCRIBED ABOVE USE THE NEXT SIZE UP. (Including parts needing additional length for mitered ends.)



ASSEMBLY

2" FACE WELDS

Welds longer than 2", multiply pricing until required length of weld is covered.

\$10.00

Full profile welds are only available on mitered ends.

PROFILE WELD

Up to 6" profile.

\$20.00

PROFILE WELD

Up to 10" profile.

\$30.00

CUT & NOTCH ONLY

\$5.00 PER END PIECE

MITRE CORNERS

\$10.00 EACH END

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MANUFACTURED PRODUCTS

FLEX-FIT™ FRAME

ONE TIME SET UP CHARGE OF \$250.00 FOR NEW CUSTOMER STANDARDS.

FRAME COMPONENT		DESCRIPTION	20 GAUGE	18 GAUGE	16 GAUGE
FLEX-FIT FRAME COMPONENTS	6'8" SJR	6'8" STRIKE JAMB RH	\$33.12	\$36.43	\$40.08
	6'8" SJL	6'8" STRIKE JAMB LH	\$33.12	\$36.43	\$40.08
	6'8" HJR	6'8" HINGE JAMB RH	\$38.99	\$42.88	\$47.17
	6'8" HJL	6'8" HINGE JAMB LH	\$38.99	\$42.88	\$47.17
	7'0" SJR	7'0" STRIKE JAMB RH	\$35.44	\$38.98	\$42.88
	7'0" SJL	7'0" STRIKE JAMB LH	\$35.44	\$38.98	\$42.88
	7'0" HJR	7'0" HINGE JAMB RH	\$41.72	\$45.89	\$50.48
	7'0" HJL	7'0" HINGE JAMB LH	\$41.72	\$45.89	\$50.48
	2'0" HD	2'0" HEAD JAMB	\$17.60	\$19.35	\$21.29
	2'4" HD	2'4" HEAD JAMB	\$17.60	\$19.35	\$21.29
	2'6" HD	2'6" HEAD JAMB	\$17.60	\$19.35	\$21.29
	2'8" HD	2'8" HEAD JAMB	\$17.60	\$19.35	\$21.29
	2'10" HD	2'10" HEAD JAMB	\$17.60	\$19.35	\$21.29
	3'0" HD	3'0" HEAD JAMB	\$17.60	\$19.35	\$21.29
	3'4" HD	3'4" HEAD JAMB	\$21.74	\$23.91	\$26.30
	3'6" HD	3'6" HEAD JAMB	\$21.74	\$23.91	\$26.30
	3'8" HD	3'8" HEAD JAMB	\$23.25	\$25.58	\$28.14
	3'10" HD	3'10" HEAD JAMB	\$23.25	\$25.58	\$28.14
	4'0" HD	4'0" HEAD JAMB	\$25.42	\$27.96	\$30.76
	5'4" HD	5'4" HEAD JAMB	\$31.74	\$34.91	\$38.41
	6'0" HD	6'0" HEAD JAMB	\$31.74	\$34.91	\$38.41
	6'8" JT1	6'8" JAMB TRIM 4 1/16-5 1/16	\$14.15	\$15.56	\$17.12
	7'0" JT1	7'0" JAMB TRIM 4 1/16-5 1/16	\$15.14	\$16.65	\$18.32
	2'8" HT1	2'8" HEADER TRIM 4 1/16-5 1/16	\$ 6.90	\$7.59	\$8.35
	3'0" HT 1	3'0" HEADER TRIM 4 1/16-5 1/16	\$ 6.90	\$7.59	\$8.35
	3'6" HT 1	3'6" HEADER TRIM 4 1/16-5 1/16	\$ 7.94	\$8.73	\$9.60
	5'4" HT 1	5'4" HEADER TRIM 4 1/16-5 1/16	\$11.04	\$12.14	\$13.36
	6'0" HT1	6'0" HEADER TRIM 4 1/16-5 1/16	\$12.42	\$13.66	\$15.03
	6'8" JT2	6'8" JAMB TRIM 5 1/16-6 1/16	\$15.01	\$16.52	\$18.17
	7'0" JT2	7'0" JAMB TRIM 5 1/16-6 1/16	\$16.06	\$17.67	\$19.44
	2'8" HT2	2'8" HEADER TRIM 5 1/16-6 1/16	\$ 7.25	\$7.97	\$8.77
	3'0" HT2	3'0" HEADER TRIM 5 1/16-6 1/16	\$ 7.25	\$7.97	\$8.77
	3'6" HT2	3'6" HEADER TRIM 5 1/16-6 1/16	\$ 8.28	\$9.11	\$10.02
	5'4" HT2	5'4" HEADER TRIM 5 1/16-6 1/16	\$12.77	\$14.04	\$15.45
	6'0" HT2	6'0" HEADER TRIM 5 1/16-6 1/16	\$13.11	\$14.42	\$15.86
	6'8" JT3	6'8" JAMB TRIM 6 1/16-7 1/16	\$16.05	\$17.65	\$19.42
	7'0" JT3	7'0" JAMB TRIM 6 1/16-7 1/16	\$17.17	\$18.88	\$20.77
	2'8" HT3	2'8" HEADER TRIM 6 1/16-7 1/16	\$ 7.77	\$8.55	\$9.40
	3'0" HT3	3'0" HEADER TRIM 6 1/16-7 1/16	\$ 7.77	\$8.55	\$9.40
	3'6" HT3	3'6" HEADER TRIM 6 1/16-7 1/16	\$ 9.32	\$10.25	\$11.27
	5'4" HT3	5'4" HEADER TRIM 6 1/16-7 1/16	\$15.01	\$16.52	\$18.17
	6'0" HT3	6'0" HEADER TRIM 6 1/16-7 1/16	\$16.39	\$18.03	\$19.84
	6'8" JT4	6'8" JAMB TRIM 7 1/16-8 1/16	\$18.12	\$19.93	\$21.92
	7'0" JT4	7'0" JAMB TRIM 7 1/16-8 1/16	\$19.39	\$21.33	\$23.46
	2'8" HT4	2'8" HEADER TRIM 7 1/16-8 1/16	\$ 8.63	\$9.49	\$10.44
	3'0" HT4	3'0" HEADER TRIM 7 1/16-8 1/16	\$ 8.63	\$9.49	\$10.44
	3'6" HT4	3'6" HEADER TRIM 7 1/16-8 1/16	\$10.70	\$11.76	\$12.94
	5'4" HT4	5'4" HEADER TRIM 7 1/16-8 1/16	\$17.60	\$19.35	\$21.29
	6'0" HT4	6'0" HEADER TRIM 7 1/16-8 1/16	\$18.98	\$20.87	\$22.96

STRIKE PACKS \$9.00 • STANDARD OR ADA SILL \$30.00 • WEATHERSTRIP SET \$9.00 • INDIVIDUAL BOX CHARGE \$10.00

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CHM MANUFACTURED PRODUCTS

FLEX-FIT™ FRAME

INNER FRAME JAMB SETS Includes- Hinge jamb, strike jamb, Head jamb, Pre-Hanging Bag.		OUTER FRAME CLOSURE SETS Includes=Two upright jamb trims, One head trim			
SIZE	PRICE	STK - 1	STK - 2	STK - 3	STK - 4
2068	Frame without Closure	4-1/16" -5-1/16"	5-1/16" -6-1/16"	6-1/16" - 7-1/16"	7-1/16" -8-1/16"
2468		Trim Closure Set	Trim Closure Set	Trim Closure Set	Trim Closure Set
2668	\$89.70	\$21.05	\$ 22.29	\$24.08	\$26.91
2868					
21068		Complete Frame Price	Complete Frame Price	Complete Frame Price	Complete Frame Price
3068		\$110.75	\$111.99	\$113.78	\$116.61
3468	Frame without Closure	Trim Closure Set	Trim Closure Set	Trim Closure Set	Trim Closure Set
3668		\$22.08	\$23.32	\$25.46	\$ 28.98
3868	\$95.36	Complete Frame Price	Complete Frame Price	Complete Frame Price	Complete Frame Price
31068		\$117.44	\$118.68	\$120.82	\$124.34
4068	Frame without Closure	Trim Closure Set	Trim Closure Set	Trim Closure Set	Trim Closure Set
5068		\$25.19	\$27.81	\$31.19	\$35.88
5468	\$103.85	Complete Frame Price	Complete Frame Price	Complete Frame Price	Complete Frame Price
6068		\$129.03	\$131.65	\$135.03	\$139.73
2070	Frame without Closure	Trim Closure Set	Trim Closure Set	Trim Closure Set	Trim Closure Set
2470					
2670	\$94.75	\$23.12	\$23.46	\$25.12	\$28.01
2870					
21070		Complete Frame Price	Complete Frame Price	Complete Frame Price	Complete Frame price
3070		\$117.87	\$118.21	\$119.87	\$122.76
3470	Frame without Closure	Trim Closure Set	Trim Closure Set	Trim Closure Set	Trim Closure Set
3670		\$23.46	\$24.50	\$25.53	\$26.63
3870	\$100.41	Complete Frame Price	Complete Frame Price	Complete Frame Price	Complete Frame price
31070		\$123.87	\$124.90	\$125.94	\$127.04
4070	Frame without Closure	Trim Closure Set	Trim Closure Set	Trim Closure Set	Trim Closure Set
5070		\$26.22	\$28.98	\$30.02	\$31.12
5470	\$108.90	Complete Frame Price	Complete Frame Price	Complete Frame Price	Complete Frame price
6070		\$135.12	\$137.88	\$138.91	\$140.01

20 GAGE GALVANIZED STEEL FRAMES • 20 GAGE GALVANIZED CLOSURES

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CHM MANUFACTURED PRODUCTS

CUSTOM HOLLOW METAL FRAME NAIL-ON SERIES FRAME PRICE LIST

AVAILABLE IN 1/8" INCREMENTS

WALL SIZE	HINGE & STRIKE PREP	HEIGHT	16 GAUGE PRICE	18 GAUGE PRICE	20 GAUGE PRICE
3 1/2" THRU 5 7/8"	1 1/2" PAIR 4" OR 4 1/2" & 2 3/4" T"	6'8" & 7'0"	\$114.83	\$104.39	\$94.90
	2 PAIR 4" OR 4 1/2" & 2 3/4" T"	8'0"	\$128.61	\$116.92	\$106.29
6" THRU 8 3/4"	1 1/2" PAIR 4" OR 4 1/2" & 2 3/4" T"	6'8" & 7'0"	\$123.42	\$112.20	\$102.00
	2 PAIR 4" OR 4 1/2" & 2 3/4" T"	8'0"	\$138.23	\$125.66	\$114.24
8 7/8" THRU 10 3/4"	1 1/2" PAIR 4" OR 4 1/2" & 2 3/4" T"	6'8" & 7'0"	\$148.59	\$135.08	
	2 PAIR 4" OR 4 1/2" & 2 3/4" T"	7'0" & 8'0"			

ADD \$14.00 FOR KERF EACH JAMB

FOR COMPLETE SETS OF 1 3/4" DOOR FRAMES AVAILABLE IN 16 GAGE, 18 GAUGE AND 20 GAUGE

PRIME PAINTED - WHITE OR GRAY

90 MINUTE FIRE RATED

SHIPPED BULK.

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MANUFACTURED PRODUCTS

	FRAME COMPONENT	DESCRIPTION	18 GAUGE
REPLACEMENT FRAMES	RF 2'6" HEADBAR	RF 2'6" HEADBAR	\$9.00
	RF 2'8" HEADBAR	RF 2'8" HEADBAR	\$9.00
	RF 2'10" HEADBAR	RF 2'10" HEADBAR	\$9.00
	RF 3'0" HEADBAR	RF 3'0" HEADBAR	\$10.00
	RF 6'8" LOCK	RF 6'8" LOCK JAMB LH	\$18.00
	RF 6'8" LOCK	RF 6'8" LOCK JAMB RH	\$18.00
	RF 7'0" LOCK	RF 7'0" LOCK JAMB LH	\$20.00
	RF 7'0" LOCK	RF 7'0" LOCK JAMB LH	\$20.00
	RF 6'8" HINGE	RF 6'8" HINGE LH	\$25.00
	RF 6'8" HINGE	RF 6'8" HINGE RH	\$25.00
	RF 7'0" HINGE	RF 7'0" HINGE LH	\$27.00
	RF 7'0" HINGE	RF 7'0" HINGE RH	\$27.00
	INSTALLATION FASTENERS CAN BE SHIPPED BULK OR PRE PACKAGED		
COMPONENT PRICING	ADJ. T-STRIKE		\$6.25
	DEADBOLT PLATE		\$2.50
	PRE HANG CLIP	PRE HANG CLIP	\$0.60
	CONICLE HOLD SCREWS	#10 X 2 CONICLE HOLE SCREWS	\$0.25
	THRESHOLD SCREW	#6 X 3/4 PPH THRESHOLD SCREWS	\$0.25
	STRIKE & PRE-HANG SCR	#8-32 X 1/2" TYPE "F"	\$0.25
	PRE HANG TEK SCR	#6 X 3/8 PPH TEK SCREW PRE-HANG	\$0.25
	3'0 KSSHD	KERFED STEEL STOP HEAD	\$16.00
	6'8" OR 7'0" KSSL	KERFED STEEL STOP HEAD	\$22.00
	SET OF WEATHERSTRIP	COMPRESSION WEATHERSTRIP BROWN	\$16.00

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MANUFACTURED PRODUCTS

WARRANTY

Seller warrants to buyer that all items fabricated shall be free of defective materials or faulty workmanship for a period not to exceed one year from shipment date. Seller's liability for breach of warranty shall not extend to any fieldwork such as dismantling or installation. Seller shall have the option of repair or replacement of defective or faulty materials. Seller's liability shall not exceed the cost of material sold. Seller makes no other warranties, express or implied, including without limitation, warranties of fitness for any particular purpose of merchantability is exclusively to benefit the buyer and is not transferable or assignable, nor may the buyer represent to its customer or any third party that they may rely on this warranty.

Please ship our order as specified on your Custom Hollow Metal order acknowledgment

_____ and our PO# _____.

Signed _____

Company _____

Date _____

PLEASE FORWARD BY E-MAIL OR FAX 248-545-6801

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HOLLOW METAL DOORS

LOCK EDGE PREPS & REINFORCEMENTS

CYL = Standard ANSI cylindrical lock prep (161)

MOR = Standard ANSI mortise edge lock prep (86)

RPR = Standard ANSI rim panic reinforcement

FRF = Reinforced for surface vertical rod

HINGE EDGE PREPS & REINFORCEMENTS

3H = (3) 4.5" x 4.5" standard weight butt hinge preps

4H = (4) 4.5" x 4.5" standard weight butt hinge preps

NH = No hinge

CH = Continuous hinge reinforcement
Sized 1/4" less than typical pre-fit

		DESCRIPTION	LIST PRICE
1 3/4" 18 GAUGE FLUSH / SQUARE EDGE / POLYSTYRENE GALVANIZED	6'8"	2'0" X 6'8" MOR 3H	\$324.48
		2'4" X 6'8" MOR 3H	\$324.48
		2'6" X 6'8" MOR 3H	\$324.48
		2'8" X 6'8" MOR 3H	\$324.48
		2'10" X 6'8" MOR 3H	\$324.48
		3'0" X 6'8" CYL 3H-CECO	\$343.68
		3'0" X 6'8" CYL 3H-CURRIES	\$343.68
		3'0" X 6'8" CYL 3H	\$324.48
		3'0" X 6'8" MOR 3H	\$324.48
		3'0" X 6'8" RPR 3H	\$324.48
		3'4" X 6'8" MOR 3H	\$382.08
		3'6" X 6'8" MOR 3H	\$382.08
		4'0" X 6'8" CYL 3H	\$412.80
		4'0" X 6'8" MOR 3H	\$412.80
	7'0"	2'0" X 7'0" MOR 3H	\$324.48
		2'6" X 7'0" CYL 3H	\$324.48
		2'6" X 7'0" MOR 3H	\$324.48
		2'6" X 7'0" RPR 3H	\$324.48
		2'8" X 7'0" MOR 3H	\$324.48
		2'10" X 7'0" MOR 3H	\$324.48
		3'0" X 7'0" CYL 3H	\$324.48
		3'0" X 7'0" CYL 3H-CECO	\$343.68
		3'0" X 7'0" CYL 3H-CURRIES	\$343.68
		3'0" X 7'0" MOR 3H-CECO	\$343.68
		3'0" X 7'0" MOR 3H-CURRIES	\$343.68
		3'0" X 7'0" MOR 3H	\$324.48
		3'0" X 7'0" RPR 3H	\$324.48
		3'4" X 7'0" CYL 3H	\$382.08
		3'4" X 7'0" MOR 3H	\$382.08
		3'6" X 7'0" CYL 3H	\$382.08
		3'6" X 7'0" MOR 3H	\$382.08
		3'8" X 7'0" CYL 3H	\$412.80
		3'8" X 7'0" MOR 3H	\$412.80
		4'0" X 7'0" CYL 3H	\$412.80
		4'0" X 7'0" MOR 3H	\$412.80

THE ACTUAL SIZE OF THE DOOR IS 1/4" LESS IN WIDTH AND 7/8" LESS IN HEIGHT THAN THE NOMINAL DOOR SIZE

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Proprietary and confidential information of Custom Hollow Metal

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HOLLOW METAL DOORS

LOCK EDGE PREPS & REINFORCEMENTS

CYL = Standard ANSI cylindrical lock prep (161)

MOR = Standard ANSI mortise edge lock prep (86)

RPR = Standard ANSI rim panic reinforcement

FRF = Reinforced for surface vertical rod

HINGE EDGE PREPS & REINFORCEMENTS

3H = (3) 4.5" x 4.5" x standard weight butt hinge preps

4H = (4) 4.5" x 4.5" x standard weight butt hinge preps

NH = No hinge

CH = Continuous hinge reinforcement
Sized 1/4" less than typical pre-fit

		DESCRIPTION	LIST PRICE
1 3/4" FLUSH SQUARE EDGE POLYSTYRENE GALVANIZED	7'2"	3'0" X 7'2" MOR 3H	\$362.88
	8'0"	3'0" X 8'0" CYL 4H	\$401.28
		3'0" X 8'0" MOR 3H	\$420.48
		3'0" X 8'0" RPR 3H	\$420.48
		4'0" X 8'0" CYL 3H	\$508.80
		4'0" X 8'0" MOR 3H	\$508.80
6 PANEL EMBOSSED SQUARE EDGE 18 GAUGE GALVANIZED	6'8"	3'0" X 6'8" CYL 3H	\$403.20
	7'0"	3'0" X 7'0" CYL 3H	\$403.20
		3'0" X 7'0" MOR 3H	\$403.20
FLUSH SQUARE EDGE 16 GAUGE GALVANIZED	7'0"	3'0" X 7'0" CYL 3H	\$451.20
		3'0" X 7'0" MOR 3H	\$451.20
		3'0" X 7'0" RPR 3H	\$451.20
	8'0"	3'0" X 8'0" MOR 3H	\$528.00

THE ACTUAL SIZE OF THE DOOR IS 1/4" LESS IN WIDTH AND 7/8" LESS IN HEIGHT THAN THE NOMINAL DOOR SIZE

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HOLLOW METAL DOOR FABRICATION

METAL DOOR LABOR

DESCRIPTION ON SALES TRANSACTIONS

PART

LIST PRICE

ANSI 4 7/8" STRIKE PREP (LABOR ONLY)

MDLAB10138

\$120.00

CONCEALED OVERHEAD STOP/HOLDER

MDLAB9780

\$180.00

CONCEALED VERTICAL ROD PREP

MDLAB102482

\$150.00

CONVERT 161 PREP TO 86 EDGE

MDLAB10191

\$70.00

CONVERT 86 EDGE TO 161 PREP

MDLAB9746

\$50.00

CONVERT STD. EDGE TO SEAMLESS EDGE

MDLAB9753

\$80.00

CUSTOM DOOR FABRICATION

MDLAB102488

\$150.00

CUT DOOR DOWN IN HEIGHT

MDLAB9755

\$108.00

CUT DOOR DOWN IN WIDTH

MDLAB9771

\$200.00

CUT OFF BOTTOM OF DOOR WITHIN CHANNEL

MDLAB102467

\$40.00

CUT OUT (FULL CUT OUT) **REMOVE LABEL**

MDLAB9758

\$60.00

CUT OUT (UP TO 24" X 36") **REMOVE LABEL**

MDLAB9757

\$30.00

CYLINDRICAL 161 LOCK PREP. 2 1/8" BORE

MDLAB9770

\$70.00

CYLINDRICAL LOCK LEVER HOLES FOR 161

MDLAB10179

\$10.00

DEADBOLT PREP. 2 1/8" BORE 2 3/4" BS

MDLAB9748

\$70.00

DEADBOLT STRIKE INACTIVE LEAF

MDLAB9750

\$132.00

DOUBLE MORTISE HINGE PREP (EACH)

MDLAB9774

\$204.00

DUTCH DOOR PREP.

MDLAB9754

\$672.00

ELECTRIC HINGE PREP (1 HOLE IN REINFORCEMENT)

MDLAB9743

\$48.00

ELECTRIC STRIKE PREP

MDLAB9742

\$192.00

EPT PREP

MDLAB102460

\$80.00

EXIT DEVICE PREP

MDLAB10180

\$60.00

FILL HINGE (BONDO & FINISH) (EACH HINGE) (LABOR ONLY)

MDLAB102490

\$15.00

FILL LOCK EDGE (BONDO & FINISH) (LABOR ONLY)

MDLAB9763

\$20.00

FILL STRIKE (BONDO & FINISH) (LABOR ONLY)

MDLAB102462

\$20.00

FLAT ASTRAGAL WELDED

MDLAB9765

\$72.00

FLOOR CLOSER

MDLAB9779

\$288.00

FLUSH BOLT AND ANSI 4 7/8" STRIKE NO ASTRAGAL

MDLAB9762

\$250.00

FLUSH BOTTOM CAP

MDL102491

\$35.00

HINGE PREP -4 1/2" (EACH) STANDARD OR HEAVY WEIGHT

MDLAB9739

\$30.00

HINGE PREP -5" (EACH) STANDARD OR HEAVY WEIGHT

MDLAB9740

\$40.00

INSTALL LITE KIT WITH OR WITHOUT GLASS

MDLAB3501

\$30.00

MAIL SLOT CUT OUT ONLY

MDLAB9773

\$120.00

MORTISE LOCK 86 EDGE PREP

MDLAB102424

\$50.00

MORTISE DEADLOCK

MDLAB9776

\$216.00

MORTISE LOCK FULL ESCUTCHEON FACE PREP

MDLAB102455

\$30.00

MORTISE LOCK FUNCTION HOLES FOR 86 EDGE

MDLAB10178

\$30.00

MORTISED DOOR BOTTOM

MDLAB9775

\$102.00

OPEN BACK STRIKE

MDLAB9751

\$180.00

PREP. FOR ROLLER LATCH

MDLAB9772

\$144.00

RELOCATE LOCK PREP (EACH)

MDLAB9741

\$120.00

RELOCATE PER HINGE

MDLAB9752

\$80.00

TOP AND BOTTOM PIVOTS

MDLAB9777

\$360.00

VIEWER PREP

MDLAB9768

\$15.00

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HOLLOW METAL DOORS

	DESCRIPTION	PART #	LIST PRICE
METAL DOOR ASTRAGALS & ASTRAGAL REINFORCEMENTS	METAL DOOR Z - ASTRAGAL - W/ 4 7/8" ANSI STRIKE NON-HANDED 6'8"	2472	\$51.00
	METAL DOOR Z - ASTRAGAL - W/ 4 7/8" ANSI STRIKE LH 7'0"	2473	\$51.00
	METAL DOOR Z - ASTRAGAL - W/ 4 7/8" ANSI STRIKE RH 7'0"	2474	\$51.00
	METAL DOOR Z - ASTRAGAL - W/ 4 7/8" ANSI STRIKE LH 8'0"	2475	\$58.00
	METAL DOOR Z - ASTRAGAL - W/ 4 7/8" ANSI STRIKE RH 8'0"	2476	\$58.00
	METAL DOOR Z - ASTRAGAL - W/ 4 7/8" ANSI STRIKE & TOP / BOTTOM FLUSHBOLT PREP NON-HANDED 6'8"	2467	\$58.00
	METAL DOOR Z - ASTRAGAL - W/ 4 7/8" ANSI STRIKE & TOP / BOTTOM FLUSHBOLT PREP LH 7'0"	2468	\$58.00
	METAL DOOR Z - ASTRAGAL - W/ 4 7/8" ANSI STRIKE & TOP / BOTTOM FLUSHBOLT PREP RH 7'0"	2469	\$58.00
	METAL DOOR Z - ASTRAGAL - W/ 4 7/8" ANSI STRIKE & TOP / BOTTOM FLUSHBOLT PREP LH 8'0"	2470	\$64.00
	METAL DOOR Z - ASTRAGAL - W/ 4 7/8" ANSI STRIKE & TOP / BOTTOM FLUSHBOLT PREP RH 8'0"	2471	\$64.00
	METAL DOOR Z - ASTRAGAL - BLANK NON-HANDED 6'8"	2462	\$45.00
	METAL DOOR Z - ASTRAGAL - BLANK W/ NOTCH LH 7'0"	2463	\$45.00
	METAL DOOR Z - ASTRAGAL - BLANK W/ NOTCH RH 7'0"	2464	\$45.00
	METAL DOOR Z - ASTRAGAL - BLANK W/ NOTCH LH 8'0"	2465	\$51.00
	METAL DOOR Z - ASTRAGAL - BLANK W/ NOTCH RH 8'0"	2466	\$51.00
	METAL DOOR FLAT - ASTRAGAL - FLAT SCREW ON W/ HOLES	2354	\$36.00
METAL DOOR REINFORCEMENTS & FILLERS	METAL DOOR CONVERSION PLATE - #86 LOCK FRONT TO ANSI STRIKE	2045	\$17.00
	METAL DOOR CONVERSION PLATE - #86 LOCK FRONT TO #161 LOCK	2050	\$12.00
	METAL DOOR DOOR REINFORCEMENT - #161 LOCK	2036	\$6.50
	METAL DOOR DOOR REINFORCEMENT- 5" HINGE X 1 1/8" OFFSET	2453	\$6.00
	METAL DOOR END CHANNEL- 1 3/4" DOOR	2441	\$16.00
	METAL DOOR END CHANNEL- 1 7/8" DOOR	2438	\$16.00
	METAL DOOR END CHANNEL- 1 3/4" BOTTOM FILLER	2052	\$15.00
	METAL DOOR FILLER PLATE- 4 1/2" HINGE	2480	\$6.50
	METAL DOOR FILLER PLATE- #161 LOCK FACE (TWO PIECE ASSEMBLY WITH SCREW)	2460	\$9.00
	METAL DOOR FILLER PLATE- #161 LOCK FACE (PUNCH-OUTS)	2043	\$2.50
	METAL DOOR FILLER PLATE- #161 LOCK EDGE	2458	\$5.00
	METAL DOOR FILLER PLATE- #86 LOCK EDGE	2455	\$6.50
	METAL DOOR FILLER PLATE- ANSI FLUSH BOLT EDGE FRONT	2459	\$5.50
	METAL DOOR REINFORCEMENTS- #86 EDGE	2035	\$2.50
	METAL DOOR REINFORCEMENT- FLUSH BOLT GUIDE	2352	\$5.00
	METAL DOOR SHIM- 4 1/2" HINGE	2439	\$0.75
	METAL DOOR SHIM- 5" HINGE	2041	\$6.00
	METAL DOOR SHIM- FOR #161 LATCH (A.K.A. SCHLAGE #161 LATCH SHIM)	2220	\$8.00

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HOLLOW METAL FRAMES

	DESCRIPTION	LIST PRICE
IN STOCK 16 GAUGE GALVANIZED 5 ³ / ₄ " MASONRY PRE-WELDED FRAMES	3'0" X 6'8" - LH	\$162.00
	3'0" X 6'8" - RH	\$162.00
	3'0" X 7'0" - LH	\$162.00
	3'0" X 7'0" - RH	\$162.00
	3'0" X 7'0" - LH - 4" HEAD	\$177.00
	3'0" X 7'0" - RH - 4" HEAD	\$177.00
	FRAME OPTIONS	
	U.L. FIRE LABEL 20 MINUTE - 3 HR.	\$10.00
	PARALLEL ARM CLOSER REINFORCED	\$14.40
	REGULAR ARM CLOSER REINFORCED	\$14.40
	RIM PANIC STRIKE PREP REINFORCED	\$14.40
	PUNCH & DIMPLE PER FRAME	\$100.00
	4 ⁷ / ₈ ANSI STRIKE FILLER PLATE (SCREW IN ONLY)	\$6.00

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HOLLOW METAL FRAMES

WAREHOUSED (KD) MASONRY FRAMES / UNEQUAL RABBET / 16 GAUGE GALVANIZED - 1 ³ / ₄ "								
UNEQUAL RABBET			COMPLETE FRAMES					
2" FACE			4 ³ / ₄ "	5 ³ / ₄ "	6 ³ / ₄ "	7 ³ / ₄ "	8 ¹ / ₄ "	8 ³ / ₄ "
S I N G L E	SIZE		JAMB DEPTH	JAMB DEPTH	JAMB DEPTH	JAMB DEPTH	JAMB DEPTH	JAMB DEPTH
	2'0" 2'6" 2'8" 3'0"	6'8"	\$117.72	\$125.52	\$137.62	\$177.14	\$191.45	\$200.32
		7'0"	\$126.96	\$135.12	\$147.13	\$191.80	\$206.86	\$215.70
		8'0"	\$148.68	\$157.68	\$171.53	\$233.75	\$254.12	\$265.00
		6'8"	\$122.40	\$130.32	\$141.28	\$186.90	\$202.29	\$210.94
	3'6" 4'0"	7'0"	\$128.28	\$139.92	\$150.79	\$200.81	\$216.92	\$226.19
		8'0"	\$153.24	\$162.48	\$175.19	\$243.27	\$261.85	\$273.04
		6'8"	\$154.80	\$164.16	\$178.12	\$232.29	\$250.50	\$261.20
	4'0" 6'0"	7'0"	\$164.04	\$173.76	\$187.64	\$246.93	\$265.59	\$276.94
		8'0"	\$195.12	\$206.16	\$222.28	\$296.70	\$318.24	\$331.84
D O U B L E	8'0"	6'8"	\$164.76	\$174.48	\$187.64	\$247.66	\$273.43	\$285.11
		7'0"	\$174.24	\$184.32	\$197.15	\$262.30	\$281.39	\$293.41
		8'0"	\$204.84	\$216.24	\$231.80	\$312.08	\$334.50	\$348.80

ADD \$20.00 FOR SIZES NOT LISTED

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HOLLOW METAL FRAMES

DRYWALL KNOCK-DOWN FRAMES 16 GAUGE

WAREHOUSED INVENTORY

	FRAME WIDTH	FRAME HEIGHT	5 ⁵ / ₈ " JAMB DEPTH	5 ⁷ / ₈ " JAMB DEPTH	6 ¹ / ₄ " JAMB DEPTH	8 ¹ / ₄ " JAMB DEPTH
S I N G L E	2'0" 2'6" 2'8" 3'0"	6'8"	\$146.74	\$146.74	\$146.74	\$213.59
		7'0"	\$156.88	\$156.88	\$156.88	\$229.98
		8'0"	\$182.89	\$182.89	\$182.89	\$282.53
	3'6" 4'0"	6'8"	\$150.64	\$150.64	\$150.64	\$224.90
		7'0"	\$160.78	\$160.78	\$160.78	\$241.16
		8'0"	\$186.79	\$186.79	\$186.79	\$291.12
	4'0" 5'0" 6'0"	6'8"	\$189.92	\$189.92	\$189.92	\$278.50
		7'0"	\$200.06	\$200.06	\$200.06	\$295.28
		8'0"	\$237.00	\$237.00	\$237.00	\$353.81
D O U B L E	8'0"	6'8"	\$200.06	\$200.06	\$200.06	\$303.99
		7'0"	\$210.20	\$210.20	\$210.20	\$312.84
		8'0"	\$247.15	\$247.15	\$247.15	\$371.90

ADD \$20.00 FOR SIZES NOT LISTED

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HOLLOW METAL FRAMES

METAL FRAME LABOR	DESCRIPTION ON SALES TRANSACTIONS	PART #	LIST PRICE
	4 1/2" HINGE PREP (EACH)	MFLAB9720	\$30.00
	5" HINGE PREP (EACH)	MFLAB9721	\$30.00
	ADD TO BOTTOM OF FRAME (EACH JAMB)	MFLAB9727	\$120.00
	ANSI 4 7/8" STRIKE PREP	MFLAB9701	\$30.00
	SPECIAL LATCH STRIKE PREP	MFLAB9732	\$30.00
	CONCEALED OVERHEAD STOP	MFLAB9724	\$60.00
	CONTINUOUS WELD FULL FACE & WEB (EACH JOINT)	MFLAB9730	\$36.00
	CONVERT DRYWALL TO MASONRY (INCLUDES PARTS)	MFLAB10264	\$50.00
	CONVERT MASONRY TO DRYWALL (INCLUDES PARTS)	MFLAB9719	\$70.00
	CUSTOM FRAME FABRICATION	MFLAB10126	\$150.00
	CUT & NOTCH	MFLAB9817	\$20.00
	CUT DOWN FRAME FACE (WELD RETURN IN) (EACH FACE)	MFLAB102463	\$60.00
	CUT-OFF BOTTOM OF FRAME (INCLDS.BTM. ANCHORS & WELD.G. ANCHORS)	MFLAB9709	\$60.00
	DEADBOLT PREP	MFLAB9702	\$42.00
	DRILL 3/4" HOLE FOR E.O.A. PREP CAP	MFLAB102448	\$20.00
	DUTCH DOOR PREP	MFLAB9715	\$300.00
	ELECTRIC HINGE PREP	MFLAB9729	\$48.00
	ELECTRIC STRIKE PREP	MFLAB9722	\$48.00
	EPT PREP	MFLAB102460	\$80.00
	FILL HINGE (BONDO & FINISH) (EACH HINGE) (LABOR ONLY)	MFLAB9743	\$15.00
	FILL STRIKE (BONDO & FINISH) (LABOR ONLY)	MFLAB102462	\$15.00
	FLUSH BOLT STRIKE PREP	MFLAB9698	\$42.00
	HOSPITAL STOP PREP 4" STD. (EACH JAMB)	MFLAB9723	\$264.00
	2" FACE WELD	MFLAB9230	\$10.00
	PARALLEL ARM CLOSER REINFORCEMENT (DOUBLE)	MFLAB9704	\$28.80
	PARALLEL ARM CLOSER REINFORCEMENT (SINGLE)	MFLAB9703	\$14.40
	PREP FOR MAGNETIC SWITCH	MFLAB9738	\$120.00
	PUNCH & DIMPLING (3 DIMPLES PER JAMB)	MFLAB9549	\$30.00
	PUNCH & DIMPLING (4 DIMPLES PER JAMB)	MFLAB9550	\$50.00
	REGULAR ARM CLOSER REINFORCEMENT DOUBLE	MFLAB9700	\$28.80
	REGULAR ARM CLOSER REINFORCEMENT SINGLE	MFLAB9699	\$14.40
	REINFORCE FOR CONTINUOUS HINGE	MFLAB9733	\$48.00
	REINFORCE FOR COORDINATOR	MFLAB9725	\$36.00
	REINFORCE FOR SURFACE MOUNTED STRIKE	MFLAB9717	\$14.40
	REINFORCE HEADER FOR REMOVEABLE MULLION	MFLAB9708	\$36.00
	RELOCATE ANSI 4 7/8" STRIKE	MFLAB9712	\$120.00
	RELOCATE HINGE (EACH)	MFLAB9711	\$60.00
	REVERSE FLOOR ANCHOR	MFLAB9728	\$60.00
	ROLLER LATCH PREP	MFLAB9726	\$72.00
	SPECIAL WIDTH HEADER (CUT DOWN)	MFLAB9710	\$20.00
	TOP PIVOT	MFLAB9734	\$60.00
	T-STRIKE	MFLAB9707	\$72.00
	WELD-IN ANCHOR (EACH JAMB)	MFLAB9697	\$31.20
	WELD-IN DRYWALL SILL ANCHOR (EACH JAMB)	MFLAB10144	\$10.00

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HOLLOW METAL FRAMES

	DESCRIPTION	PART #	LIST PRICE EACH
MASONRY ADJUSTABLE ANCHORS	BUTTERFLY ANCHOR		\$3.00
	ADJUSTABLE TUBE ANCHOR 4 3/4" THRU 8 3/4"	102517	\$4.00
MASONRY EXISTING OPENING ANCHORS	5.75"	2253	\$5.00
MASONRY SNAP-IN CHANNEL STUD ANCHORS	4.75"	2232	\$1.65
	5.75"	2233	\$1.95
MASONRY T ANCHORS	4.75"	2223	
	5.75"	2224	
	6.75"	2019	
	7.75"	2021	
	8.75"	2020	
	12.75"	2022	
MASONRY WELD-IN CHANNEL STUD ANCHORS	1.75" & 2.00" FACE - 3.75" THRU 4.75"	2268	\$1.65
	1.75" & 2.00" FACE - 4.25" THRU 5.75"	2261	\$1.65
	1.75" & 2.00" FACE - 5.75" THRU 6.25"	2263	\$1.65
	1.75" & 2.00" FACE - 6.75" THRU 8.75"	2265	\$1.65
MASONRY WIRE ANCHORS	3.00" THRU 8.75"	2034	\$4.00
MULTIPURPOSE ANCHORS	4.75"	2226	\$5.00
	5.75"	102519	\$5.00
	6.25"	2230	\$5.50
	6.75"	2248	\$6.00
	7.75"	2249	\$6.50
	8.25"	2231	\$7.00
	8.75"	2256	\$7.50

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HARDWARE

LOCKSETS

		GRADE	DESCRIPTION ON PURCHASE TRANSACTIONS	PART #	LIST PRICE
CYLINDRICAL LOCKS	"IC" CORE LESS CORE	1	ENTRANCE US 26D	10128	\$185.61
		2	CLASSROOM - US 26D	122	\$109.56
		2	ENTRANCE - US 26D	121	\$109.56
		2	STOREROOM- US 26D	123	\$109.56
	"C" KEYWAY	2	ENTRANCE - US 26D	114	\$98.61
		2	PASSAGE - US 26D	117	\$87.66
		2	PRIVACY - US 26D	116	\$98.61
		2	STOREROOM - US 26D	115	\$98.61
MORTISE LOCKS		1	CLASSROOM - FULL ESCUTCHEON - US 26D	10238	\$293.05
		1	ENTRANCE W/ DEADBOLT - FULL ESCUTCHEON - US 26D	10220	\$300.13
DEADBOLTS	"IC" CORE	1	DOUBLE CYLINDER	10134	\$151.68
		1	SINGLE CYLINDER	10133	\$112.26
	"C" KEYWAY	1	DOUBLE CYLINDER	10132	\$142.59
		1	SINGLE CYLINDER	10130	\$90.45

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HARDWARE

EXIT DEVICES

	ITEM NAME /NUMBER	DESCRIPTION ON SALES TRANSACTIONS	LIST PRICE
EXIT DEVICES	111-F2200E036 ALUM	EXIT DEVICE-2200 SERIES-FIRE RATED RIM EXIT DEVICE-36"-ALUM	\$267.12
	110-F2260V3684 ALUM	EXIT DEVICE-2200 SERIES-FIRE RATED SURFACE VERTICLE ROD EXIT DEVICE-3'0" X 7'0"-ALUM	\$432.43
	2545-2200E036 ALUM	EXIT DEVICE-2200 SERIES-RIM EXIT DEVICE-36"-ALUM	\$183.98
	102475-2200E048 ALUM	EXIT DEVICE-2200 SERIES-RIM EXIT DEVICE-48"-ALUM	\$211.42
	10213-2260V3684 ALUM	EXIT DEVICE-2200 SERIES-SURFACE VERTICLE ROD EXIT DEVICE-3'0" X 7'0"-ALUM	\$312.48
EXIT DEVICE TRIM	102457-2200 EOP ALUM	EXIT DEVICE-2200 SERIES-COVER PLATE (BLANK PLATE)-ALUM	\$25.18
	2553-ESC2240X ALUM	EXIT DEVICE-2200 SERIES-ESCUTCHEON DUMMY TRIM-ALUM	\$120.20
	2250-ICESC2200 ALUM	EXIT DEVICE-2200 SERIES-ESCUTCHEON ENTRANCE TRIM IC CORE-ALUM	\$120.20
	102669-ESC2200 ALUM	EXIT DEVICE-2200 SERIES-ESCUTCHEON ENTRANCE TRIM-ALUM	\$128.00
	2552-ESC2230X ALUM	EXIT DEVICE-2200 SERIES-ESCUTCHEON PASSAGE TRIM-ALUM	\$120.20
	2251-ICESC2205X ALUM	EXIT DEVICE-2200 SERIES-ESCUTCHEON STOREROOM TRIM IC CORE-ALUM	\$120.20
	102456-2200 DTP ALUM	EXIT DEVICE-2200 SERIES-PULL TRIM-ALUM	\$21.36
	102520-2200 PULNL	EXIT DEVICE-2200 SERIES-PULL TRIM NIGHT LATCH-ALUM	\$60.96
	113-2200NL ALUM	EXIT DEVICE-2200 SERIES-PULL TRIM W/KEYED CYLINDER-ALUM	\$45.42
	10195-ENTOOL	EXIT DEVICE-2200 SERIES-ROSE LEVER ENTRANCE TRIM-ALUM	\$142.76
	10194-ICENTOOL	EXIT DEVICE-2200 SERIES-ROSE LEVER ENTRANCE TRIM IC CORE-ALUM	\$142.76
	10197-PAS30L-26D	EXIT DEVICE-2200 SERIES-ROSE LEVER PASSAGE TRIM-ALUM	\$142.76
	10196-STRO5L-26D	EXIT DEVICE-2200 SERIES-ROSE LEVER STOREROOM TRIM-ALUM	\$142.76
	2549-THP40X ALUM	EXIT DEVICE-2200 SERIES-THUMB PIECE DUMMY TRIM-ALUM	\$100.18
	2546-THP00X ALUM	EXIT DEVICE-2200 SERIES-THUMB PIECE ENTRANCE TRIM-ALUM	\$100.18
	2548-THP30X ALUM	EXIT DEVICE-2200 SERIES-THUMB PIECE PASSAGE TRIM-ALUM	\$100.18
	2547-THP05X ALUM	EXIT DEVICE-2200 SERIES-THUMB PIECE STOREROOM TRIM-ALUM	\$100.18

UNIT OF MEASURE = EACH (EA)

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Proprietary and confidential information of Custom Hollow Metal

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HARDWARE

BUTT HINGES

DESCRIPTION ON SALES TRANSACTIONS		PART #	LIST PRICE
BALL BEARING HINGES	BUTT HINGE- STANDARD WEIGHT- BALL BEARING- 4.5" X 4.5"- US32D	4098	\$18.48
	BUTT HINGE- HEAVY WEIGHT- BALL BEARING- 4.5"X 4.5"- US26D	9575	\$15.72
	BUTT HINGE- STANDARD WEIGHT- 4.5" X 4.5" - BALL BEARING- US26D	100	\$7.00
BALL BEARING NON REMOVABLE PIN HINGES	BUTT HINGE- STANDARD WEIGHT- BALL BEARING- 4.5" X 4.5"- US32D- NRP	4105	\$25.66
	BUTT HINGE- HEAVY WEIGHT- BALL BEARING- 4.5"X 4.5"- US32D- NRP	9576	\$25.35
	BUTT HINGE- STANDARD WEIGHT- 4.5" X 4.5" - BALL BEARING- US26D- NRP	118	\$8.00

UNIT OF MEASURE = EACH (EA)

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HARDWARE

CONTINUOUS HINGES

DESCRIPTION ON SALES TRANSACTIONS		PART #	LIST PRICE
FULL MORTISE CONTINUOUS HINGES	GEARED CONTINUOUS HINGE- FULL MORTISE- DOOR LIP MOUNT- STANDARD WEIGHT- 83 1/8" - ALUM FINISH	2516	\$160.65
	GEARED CONTINUOUS HINGE- FULL MORTISE- DOOR LIP MOUNT- HEAVY WEIGHT- 83 1/8" - ALUM FINISH	2517	\$232.05
	GEARED CONTINUOUS HINGE- FULL MORTISE- DOOR LIP MOUNT- STANDARD WEIGHT- 83 1/8" - DARK BRONZE FINISH	2518	\$243.09
	GEARED CONTINUOUS HINGE- FULL MORTISE- DOOR LIP MOUNT- HEAVY WEIGHT- 83 1/8" - DARK BRONZE FINISH	2519	\$331.38
FULL SURFACE SWING CLEAR CONTINUOUS HINGES	GEARED CONTINUOUS HINGE- FULL SURFACE- SWING CLEAR- STANDARD WEIGHT- 83 1/8" - ALUM FINISH	2520	\$207.27
	GEARED CONTINUOUS HINGE- FULL SURFACE- SWING CLEAR- HEAVY WEIGHT- 83 1/8" - ALUM FINISH	2521	\$260.52
	GEARED CONTINUOUS HINGE- FULL SURFACE- SWING CLEAR- STANDARD WEIGHT- 83 1/8" - DARK BRONZE FINISH	2522	\$284.97
HALF MORTISE CONTINUOUS HINGES	GEARED CONTINUOUS HINGE- HALF EDGE MOUNT- HEAVY WEIGHT- 83 1/8" - ALUM FINISH	2524	\$202.65
	GEARED CONTINUOUS HINGE- HALF EDGE MOUNT- HEAVY WEIGHT- 83 1/8" - DARK BRONZE FINISH	2525	\$290.22

UNIT OF MEASURE = EACH (EA)

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HARDWARE

CONTINUOUS HINGES

DESCRIPTION ON SALES TRANSACTIONS		PART #	LIST PRICE
HALF SURFACE CONTINUOUS HINGES	GEARED CONTINUOUS HINGE- HALF SURFACE MOUNT- HEAVY WEIGHT- 83 1/8"- DARK BRONZE FINISH	2527	\$276.48
FULL SURFACE FLUSH MOUNT CONTINUOUS HINGES	GEARED CONTINUOUS HINGE- FULL SURFACE MOUNT- HEAVY WEIGHT- 83 1/8"- ALUM FINISH	2528	\$308.61
	GEARED CONTINUOUS HINGE- FULL SURFACE MOUNT- HEAVY WEIGHT- 83 1/8"- DARK BRONZE FINISH	2529	\$417.06
	GEARED CONTINUOUS HINGE- FULL SURFACE- FLUSH MOUNT- STANDARD WEIGHT- 83 1/8"- ALUM FINISH	2530	\$238.35
	GEARED CONTINUOUS HINGE- FULL SURFACE- FLUSH MOUNT- HEAVY WEIGHT- 83 1/8"- ALUM FINISH	2531	\$300.00
	GEARED CONTINUOUS HINGE- FULL MORTISE- DOOR LIP MOUNT- HEAVY WEIGHT- 95 1/8"- ALUM FINISH	2533	\$265.20
	GEARED CONTINUOUS HINGE- FULL SURFACE- FLUSH MOUNT- STANDARD WEIGHT- 95 1/8"- ALUM FINISH	2534	\$272.40
	GEARED CONTINUOUS HINGE- FULL MORTISE- HEAVY WEIGHT- 95"- ALUM FINISH	102443	\$220.80

UNIT OF MEASURE = EACH (EA)

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HARDWARE

MISCELLANEOUS

	DESCRIPTION	PART #	LIST PRICE
DOOR CLOSERS & CLOSER ACCESSORIES	DOOR CLOSER- GRADE 1 FULL FEATURE MULTI SIZE ADJUSTABLE HEAVY DUTY- ALUM	130	\$189.99
	HOLD OPEN ARM- ALUM (FOR PART # 130)	10137	\$77.48
	PARALLEL ARM STOPPER- ALUM (FOR PART # 130)	129	\$53.42
	DOOR CLOSER- GRADE 1 INTERIOR MULTI SIZE ADJUSTABLE (1/4) STANDARD DUTY - ALUM	102511	\$104.94
	DOOR CLOSER- GRADE 1 EXTERIOR MULTI SIZE ADJUSTABLE (3/6) STANDARD DUTY - ALUM	102510	\$104.94
	FLAT DROP BRACKET- ALUM (FOR PART #'S 102510, 102511)	102515	\$15.90
	HOLD OPEN ARM & PARALLEL ARM BRACKET- ALUM (FOR PART #'S 102510, 102511)	102514	\$24.06
	DOOR CLOSER- GRADE 1 STANDARD DUTY - ALUM	102	\$163.48
	DOOR CLOSER- GRADE 2 STANDARD DUTY - ALUM	119	\$131.80
	HOLD OPEN ARM- ALUM (FOR PART # 119)	10136	\$41.55
ALUMINUM THRESHOLDS	3'0" X 5" X 1/2"- ALUMINUM	102425	\$42.57
	4'0" X 5" X 1/2"- ALUMINUM	102426	\$56.70
	6'0" X 5" X 1/2"- ALUMINUM	9668	\$85.14
	8'0" X 5" X 1/2"- ALUMINUM	9669	\$113.52
	3'0" X 5" X 1/4"- ALUMINUM	102429	\$37.79
	4'0" X 5" X 1/4"- ALUMINUM	102430	\$50.38
	6'0" X 5" X 1/4"- ALUMINUM	102431	\$75.57
DOOR SWEEPS	NYLON BRUSH ADHESIVE- 36" X 1/2"- ALUMINUM	10072	\$21.93
	NYLON BRUSH- 36" X 1 9/16"- ALUMINUM	10211	\$40.14
	NYLON BRUSH- 48" X 1 9/16"- ALUMINUM	10233	\$53.52
	NYLON BRUSH- 36" X 1"- ALUMINUM	10234	\$22.95
	NYLON BRUSH- 48" X 1"- ALUMINUM	10235	\$30.62
	NEOPRENE- 36" X 1"- ALUMINUM	102574	\$23.65
	NEOPRENE- 48" X 1"- ALUMINUM	102575	\$31.54
	NEOPRENE- 36" X 2"- ALUMINUM	102576	\$38.92
	NEOPRENE- 48" X 2"- ALUMINUM	102505	\$51.89
WEATHER STRIP	NEOPRENE V- 3'0" X 7'0"- ALUMINUM	10210	\$32.13
	NEOPRENE V- 4'0" X 7'0"- ALUMINUM	10225	\$34.02
	NEOPRENE V- 6'0" X 7'0"- ALUMINUM	10226	\$37.80
	NEOPRENE BULB- 3'0" X 7'0"- ALUMINUM	10227	\$29.15
	NEOPRENE BULB- 4'0" X 7'0"- ALUMINUM	10228	\$30.86
	NEOPRENE BULB- 6'0" X 7'0"- ALUMINUM	10229	\$34.20
	NEOPRENE BULB- 8'0"- ALUMINUM	10230	\$13.68
	SELF ADHESIVE SEAL STRIP 17' ROLL- ALUMINUM	10231	\$30.51
	SELF ADHESIVE SEAL STRIP 21' ROLL- ALUMINUM	10232	\$39.69
DRIP STRIP	40"- ALUMINUM	10236	\$20.25
	100"- ALUMINUM	10237	\$50.63

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HARDWARE

MISCELLANEOUS

	DESCRIPTION	PART #	LIST PRICE
KICK PLATE	10" X 34" - US32D	10040	\$45.00
	10" X 31" - US32D	10069	\$40.26
	10" X 33" - US32D	10070	\$40.26
	8" X 34" - US32D	102128	\$30.88
PULL PLATE	4" X 16" - US32D	10215	\$36.54
PUSH PLATE	4" X 16" - US32D	10216	\$11.34
DOOR STOPS	CONCAVE WALL STOP - US32D	9676	\$5.10
	DOME FLOOR STOP - 1/4" - US26D	9675	\$4.70
	KICK DOWN DOOR HOLDER - 5" - US26D	102444	\$12.91
	WALL STOP - US32D	10028	\$3.08
	CAST RISER - US26D	10027	\$3.50
DYNA BOLT	DYNA - BOLT - 4"	2244	\$6.00
	DYNA - BOLT - 5"	102492	\$7.00
	DYNA - BOLT - 6"	102493	\$8.00
EXTENSION FLUSHBOLT	18" ROD	9547	\$10.08
	24" ROD	9548	\$10.08
	AUTO - TOP & BOTTOM - US26D (PER BOX)	10192	\$120.12
	US10 (PER BOX)	9242	\$29.40
	US3 (PER BOX)	9239	\$29.40
	US4 (PER BOX)	9240	\$29.40
	US5 (PER BOX)	9561	\$31.50
	US26D (PER BOX)	102450	\$31.98

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LITES & LOUVERS

		CUTOUT SIZE (Width x Height)	PART #	LIST PRICE
LOW PROFILE METAL LITE KITS	FOR 1/4" GLASS	5" x 20"	1100	\$109.28
		5" x 35"	1101	\$127.52
		6" x 6"	1102	\$94.46
		6" x 24"	VSL 0624	\$120.52
		6" x 27"	1103	\$118.40
		6" x 30"	1104	\$125.24
		6" x 32"	1105	\$126.38
		6" x 36"	1106	\$127.52
		7" x 22"	1107	\$111.56
		8" x 18"	1108	\$107.00
		8" x 30"	1109	\$124.10
		8" x 32"	1110	\$125.24
		8" x 36"	1111	\$130.94
		8" x 42"	1112	\$158.30
		8" x 48"	1113	\$168.56
		12" x 12"	1114	\$93.32
		18" x 18"	1115	\$122.96
		18" x 24"	1116	\$130.94
		18" x 30"	1117	\$137.78
		18" x 32"	1118	\$136.64
		18" x 36"	10045	\$145.76
		18" x 60"	1119	\$234.68
		18" x 66"	1120	\$249.50
		20" x 20"	1121	\$128.66
		20" x 24"	1122	\$132.08
		20" x 30"	1123	\$141.20
		22" x 30"	1124	\$144.62
		22" x 32"	1125	\$145.76
		24" x 24"	1126	\$134.36
		24" x 30"	1127	\$141.20
		24" x 32"	1128	\$143.48
		24" x 34"	1129	\$146.90
		24" x 36"	1130	\$149.18
		24" x 54"	1131	\$227.84
		24" x 60"	1132	\$239.24
		24" x 62"	1133	\$250.64
		24" x 64"	1134	\$254.06
		26" x 32"	10044	\$149.18
		30" x 30"	1135	\$150.32
		30" x 32"	1136	\$152.60
		30" x 36"	1137	\$158.30
	FOR 1" GLASS	6" x 27"	1142	\$152.60
		7" x 22"	1143	\$142.34
		8" x 32"	1144	\$162.86
		8" x 36"	1145	\$168.00
		12" x 12"	1146	\$114.98
		24" x 30"	1147	\$186.80
		24" x 32"	1148	\$190.22
		24" x 36"	1149	\$198.77
		24" x 60"	1150	\$333.86
		24" x 62"	1151	\$356.10

VISIBLE GLASS IS 2" LESS THAN CUTOUT SIZE & GLASS IS 1" LESS THAN CUTOUT SIZE

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LITES & LOUVERS

	CUTOUT SIZE (Width x Height)	PART #	LIST PRICE
ROUND METAL LITE KITS	12"	1097	\$220.02
	18"	1098	\$482.22
	24"	1099	\$530.10
1/4" WIRE SHIELD	4" x 34"	10087	\$231.92
	5" x 26"	10088	\$228.50
	6" x 21"	10089	\$230.78
	11" x 11"	10090	\$228.50
3/16" LABELED CLEAR GLASS	3/16" Labeled Wire Free Glass- 11" x 11"	10217	\$374.42
	3/16" Labeled Wire Free Glass- 4" x 34"	10218	\$386.96
	3/16" Labeled Wire Free Glass- 6" x 21"	10219	\$374.42
GLAZING TAPE	3/8" x 1/16" x 150' Black	1152	\$50.16

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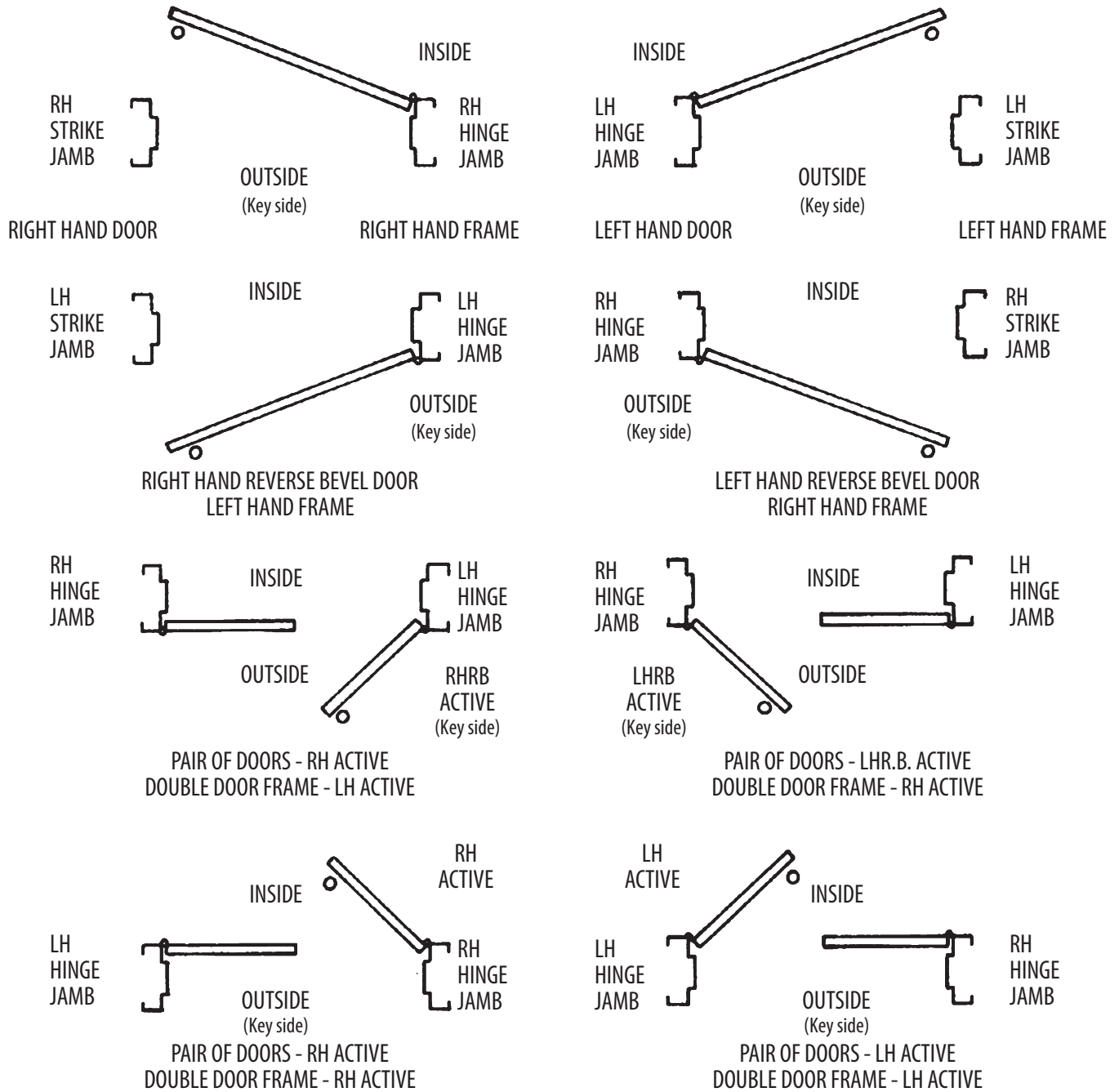
LITES & LOUVERS

	CUTOUT SIZE (Width x Height)	PART #	LIST PRICE
STANDARD METAL LOUVERS	12" x 12"	1077	\$122.96
	14" x 18"	10047	\$148.04
	16" x 12"	1078	\$132.08
	16" x 16"	10049	\$148.04
	18" x 12"	1079	\$138.92
	18" x 14"	10048	\$148.04
	18" x 18"	1818	\$153.74
	18" x 24"	1081	\$169.70
	18" x 48"	1082	\$344.12
	18" x 64"	10046	\$430.76
	20" x 12"	1083	\$148.04
	24" x 06"	1084	\$143.48
	24" x 12"	1085	\$153.74
	24" x 18"	1086	\$164.00
	24" x 24"	1087	\$195.92
	24" x 36"	1088	\$299.66
	24" x 48"	1089	\$396.56
	24" x 64"	1090	\$454.34
FUSIBLE LINK LOUVERS	12" x 12"	1091	\$241.52
	18" x 12"	1092	\$263.18
	18" x 18"	1093	\$288.26
	24" x 12"	1094	\$293.96
	24" x 18"	1095	\$323.60
	24" x 24"	1096	\$325.88

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FLEX-FIT™ CALCULATING ROUGH OPENING SIZE

NEW CONSTRUCTION ENGINEERING

WIDTH

1. What is the actual door width? _____

2. Clearance allowance =

(WIDTH ONLY) + .25

3. Frame Opening Width Equals: W=_____

HEIGHT

4. What is the actual door height? _____

5. What is the door sweep height? _____

6. What is the threshold height? _____

7. Clearance allowance (height only) + .125

8. Compression clearance of the door sweep
(Interference Dimension) - .060

9. Frame Opening Height Equals =
NOTE: Use information from box 3
and 9 to calculate rough opening size. H=

*add 1.125 to 3 width =

*add .5625 to 9 height =
(Equals Rough Opening Sizes)

SPECIAL NOTE:

The pivot point of all hinges must be in line to avoid problems which result from binding. Where drafts or wind conditions exist or carpets, door bottoms, bowed or twisted doors or frames, pivot, point misalignment or improper latch adjustment affect either the free swinging or latching of the door, additional spring hinges may be required.

EXISTING CONSTRUCTION ENGINEERING

WIDTH

1. What is the actual rough opening width? _____

2. Subtract from rough

opening width - 1.125

3. Equals frame opening width W=_____

HEIGHT

4. What is the actual rough opening height? _____

5. Subtract from rough opening height - .5625

6. Equals frame opening height

NOTE: Use information from box 3 and 6 to
calculate actual frame opening size.

3 = _____ 6 = _____

DOOR CALCULATIONS

1. Subtract from actual frame size

above (WIDTH) 3

Width clearance - .25

Equals actual door width size

2. Subtract from actual frame size

above (HEIGHT) 6

Height clearance - .125

Sweep Height -

Threshold Height -

Compression clearance of the door weep +.060

Equals actual door height

GENERAL NOTE:

- 1) Rough opening calculations above are based upon Ideal Dimensions. Rough opening width may vary from $7/8"$ to $1\ 5/8"$ over frame opening width. Rough opening height may vary from $7/16"$ to $13/16"$ from actual frame opening height.
- 2) Compression factor on the door sweep is based upon a PVC type material, where the blades are a soft flexible type in lieu of a rigid material.



TECH DATA

METRIC CONVERSION CHART

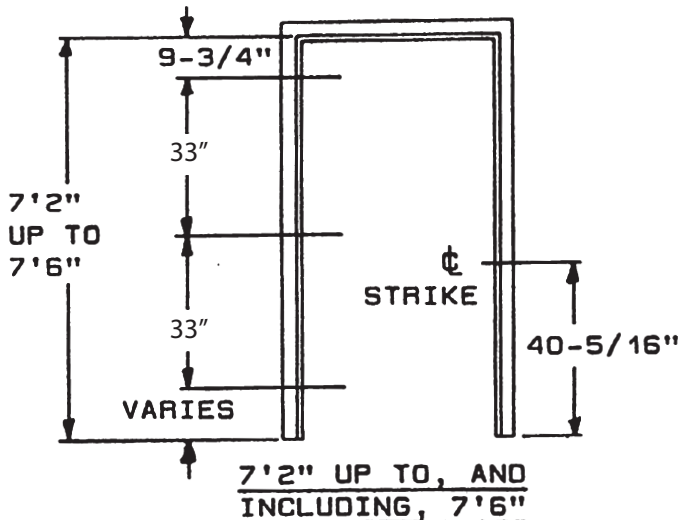
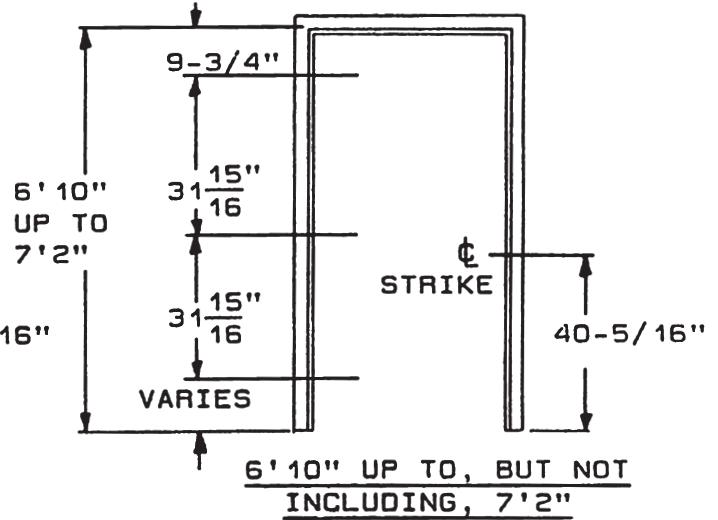
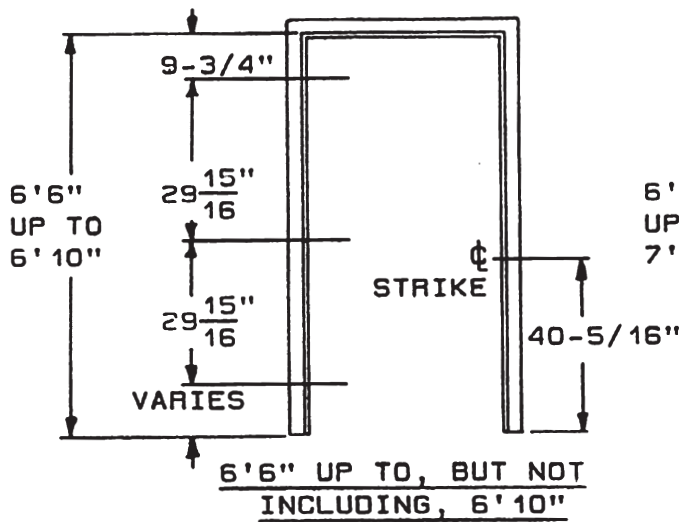
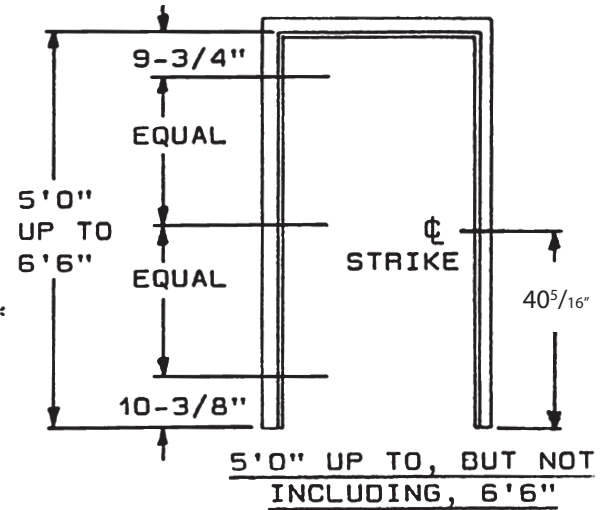
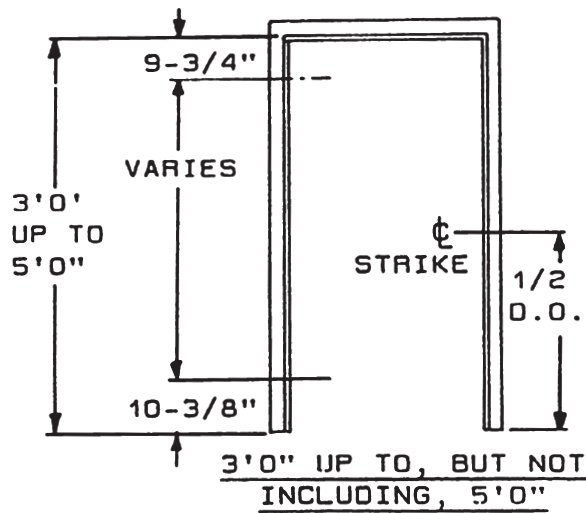
DECIMALS MILLIMETERS			DECIMALS MILLIMETERS			MM	INCHES	MM	INCHES
1/64	0.015625	0.397	33/64	0.515625	13.097	.1	.039	46	1.8110
1/32	.03125	0.794	17/32	.53125	13.494	.2	.079	47	1.8504
3/64	.046875	1.191	35/64	.546875	13.891	.3	.118	48	1.8898
1/16	.0625	1.588	9/16	.5625	14.288	.4	.157	49	1.9291
5/64	.078125	1.984	37/64	.578125	14.684	.5	.197	50	1.9685
3/32	.09375	2.381	19/32	.59375	15.081	.6	.236	51	2.0079
7/64	.109375	2.778	39/64	.609375	15.478	.7	.276	52	2.0472
1/8	.1250	3.175	5/8	.6250	15.875	.8	.315	53	2.0866
9/64	.140625	3.572	41/64	.640625	16.272	.9	.354	54	2.1260
5/32	.15625	3.969	21/32	.65625	16.669	1	.0394	55	2.1654
11/64	.171875	4.366	43/64	.671875	17.066	2	.0787	56	2.2047
3/16	.1875	4.763	11/16	.6875	17.463	3	.1181	57	2.2440
13/64	.203125	5.159	45/64	.703125	17.859	4	.1575	58	2.2835
7/32	.21875	5.556	23/32	.71875	18.266	5	.1969	59	2.3228
15/64	.234375	5.953	47/64	.734375	18.653	6	.2362	60	2.3622
1/4	.2500	6.350	3/4	.7500	19.050	7	.2756	61	2.4016
17/64	.265625	6.747	49/64	.765625	19.447	8	.3150	62	2.4409
9/32	.28125	7.144	25/32	.78125	19.844	9	.3543	63	2.4803
19/64	.296875	7.541	51/64	.796875	20.241	10	.3937	64	2.5197
5/16	.3125	7.938	13/16	.8125	20.638	11	.4331	65	2.5590
21/64	.328125	8.334	53/64	.828125	21.034	12	.4724	66	2.5984
11/32	.34375	8.731	27/32	.84375	21.431	13	.5118	67	2.6378
23/64	.359375	9.128	55/64	.859375	21.828	14	.5512	68	2.6772
3/8	.3750	9.525	7/8	.8750	22.225	15	.5906	69	2.7165
25/64	.390625	9.922	57/64	.890625	22.622	16	.6299	70	2.7559
13/32	.40625	10.319	29/32	.90625	23.019	17	.6693	71	2.7953
27/64	.421875	10.716	59/64	.921875	23.416	18	.7087	72	2.8346
7/16	.4375	11.113	15/16	.9375	23.813	19	.7480	73	2.8740
29/64	.453125	11.509	61/64	.953125	24.209	20	.7874	74	2.9134
15/32	.46875	11.906	31/32	.96875	24.606	21	.8268	75	2.9528
31/64	.484375	12.303	63/64	.984375	25.003	22	.8661	76	2.9921
1/2	.5000	12.700	1	1.000	25.400	23	.9055	77	3.0315
						24	.9449	78	3.0709
						25	.9843	79	3.1102
						26	1.0236	80	3.1496
						27	1.0630	81	3.1889
						28	1.1024	82	3.2283
						29	1.1417	83	3.2677
						30	1.1811	84	3.3071
						31	1.2205	85	3.3465
						32	1.2598	86	3.3858
						33	1.2992	87	3.4252
						34	1.3386	88	3.4646
						35	1.3780	89	3.5039
						36	1.4173	90	3.5433
						37	1.4567	91	3.5827
						38	1.4961	92	3.6220
						39	1.5354	93	3.6614
						40	1.5748	94	3.7008
						41	1.6142	95	3.7402
						42	1.6535	96	3.7795
						43	1.6929	97	3.8189
						44	1.7323	98	3.8583
						45	1.7717	99	3.8976
								100	3.9370

1mm = .03937"

.001" = .0254 mm

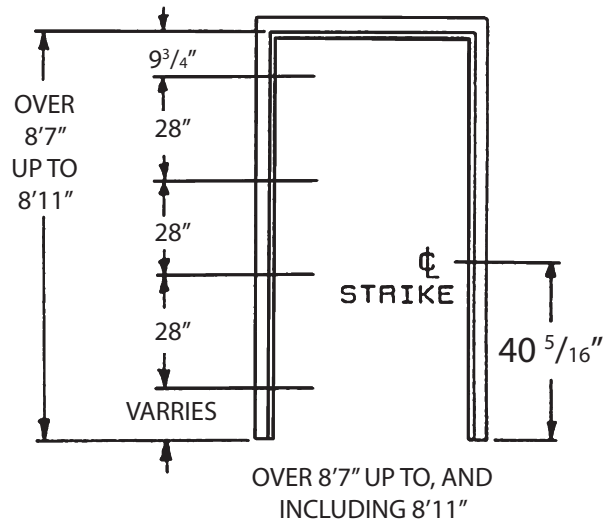
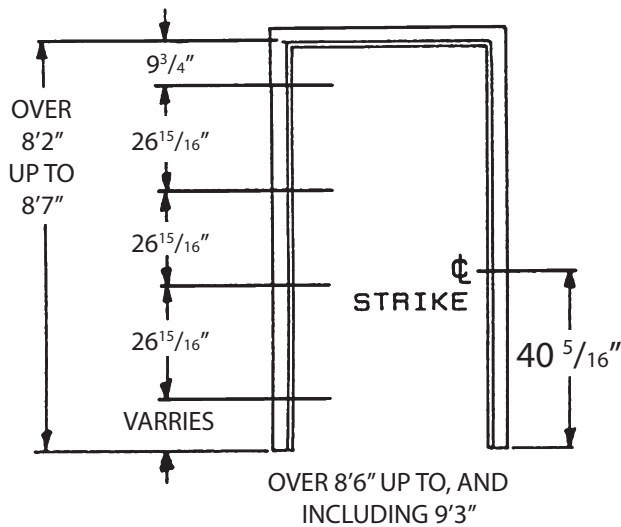
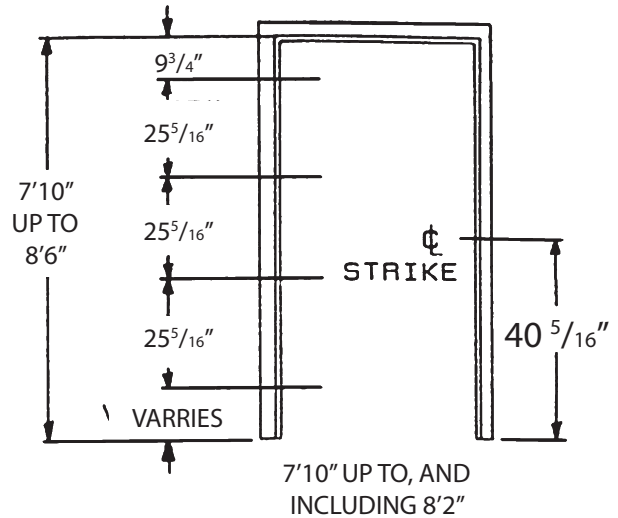
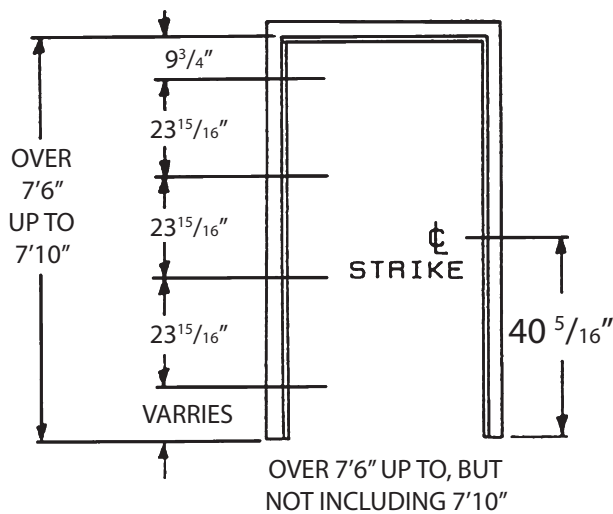
** Pricing and availability are subject to change without notice **
Proprietary and confidential information of Custom Hollow Metal

1³/₄" FRAME HINGE & LOCK LOCATIONS



* D.O.D. = DOOR OPENING DIMENSION

1³/₄" FRAME HINGE & LOCK LOCATIONS

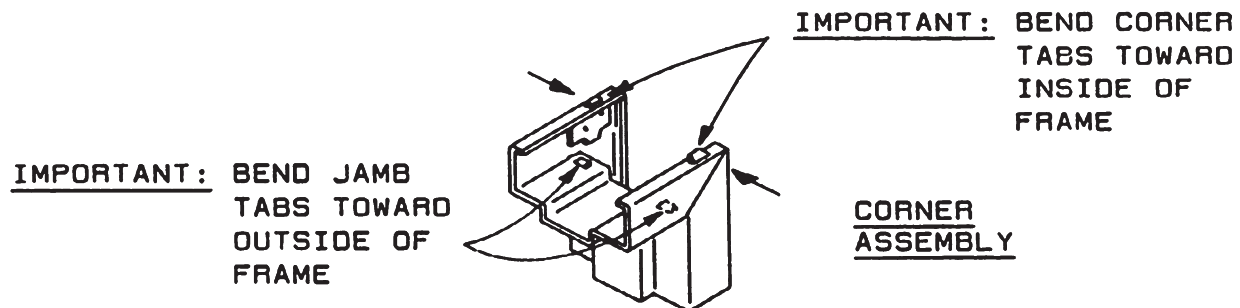
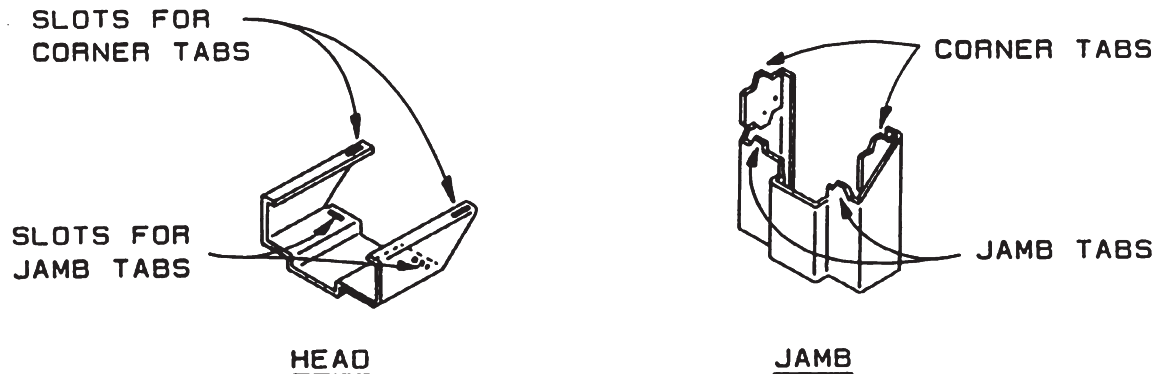


NOTE:

DOUBLE SWING HEADERS ARE 1/16" SHORTER THAN NOMINAL WIDTH

M-SERIES FRAME ASSEMBLY GENERAL NOTES

FRAME ASSEMBLY



ASSEMBLY OF K.D. CORNER:

SLIDE JAMB TABS INTO HEADER SLOTS AND PUSH HEADER AND JAMB MITERS TOGETHER. ALWAYS BEND INNER TABS OUT WITH HAMMER. BENDING TABS IN WILL INCREASE THE DOOR OPENING DIMENSION.

ONE ANCHOR MUST BE USED FOR EACH 26" (MAXIMUM) OF JAMB HEIGHT OR FRACTION THEREOF, ON THE HINGE JAMB.

IMPORTANT NOTES:

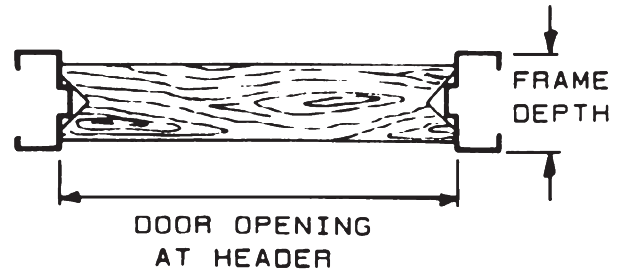
STORAGE OF FRAMES AT THE JOB SITE: FRAMES SHALL BE STORED UNDER COVER ON THE BUILDING SITE ON WOOD SILLS OR ON FLOORS IN A MANNER THAT WILL PREVENT RUST AND DAMAGE. AVOID CREATING A HUMIDITY CHAMBER BY USING A PLASTIC OR CANVAS SHELTER AND NOT VENTING THE AREA COVERED.

BACKPAINTING OF FRAMES: WHEN TEMPERATURE CONDITIONS NECESSITATE THE USE OF ANTIFREEZE AGENTS IN PLASTER OR MORTAR, OR THE FRAMES ARE TO BE FULLY GROUTED, THE INSIDE OF THE FRAMES MUST BE COATED WITH BITUMINOUS WATER RESISTANT PAINT BY THE CONTRACTOR RESPONSIBLE FOR INSTALLATION.

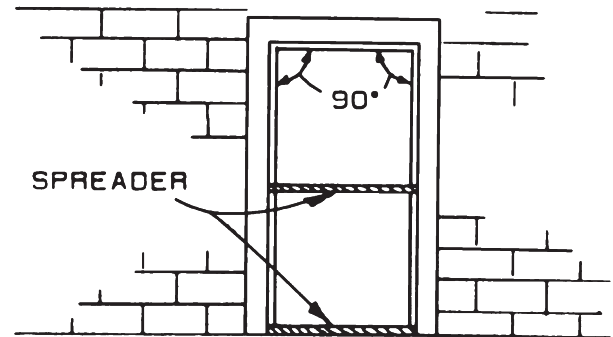
M-SERIES FRAME INSTALLED IN MASONRY OPENING

TYPICAL WOOD SPREADER MUST BE SQUARE AND FABRICATED FROM LUMBER NO LESS THAN $\frac{3}{4}$ " THICK. CORRECT LENGTH IS THE DOOR OPENING WIDTH BETWEEN THE JAMBS AT THE HEADER. CUT CLEARANCE NOTCHES FOR THE FRAME STOPS. SPREADER MUST BE NEARLY AS WIDE AS FRAME DEPTH FOR PROPER INSTALLATION.

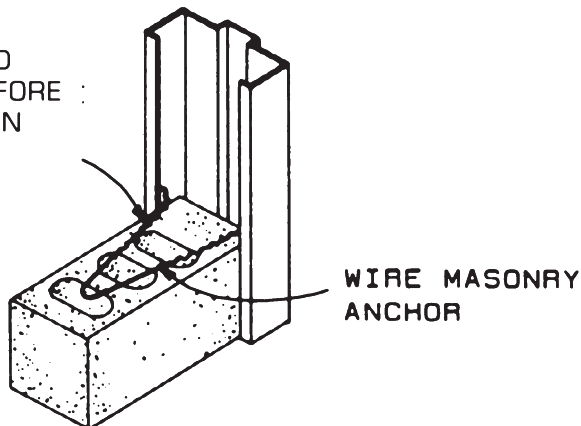
I.E. SINGLE DOOR 3'0" = 36"
DOUBLE DOOR 6'0" = 72"



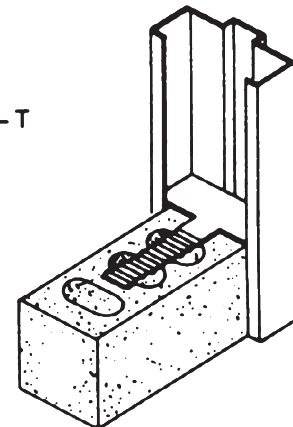
- (1) SET AND PLUMB FRAME.
- (2) AN ANCHOR SHALL BE USED FOR EACH 26" OF JAMB HEIGHT OR FRACTION THEREOF. EACH ANCHOR SHALL BE INSTALLED AS WALL IS LAID UP. GROUT FRAME IN THE AREA OF THE ANCHOR. (3) A SECOND SPREADER IS RECOMMENDED AT THE MID-POINT OF THE DOOR OPENING TO MAINTAIN THE DOOR OPENING DIMENSION.
- (4) CONTINUALLY CHECK PLUMB AND SQUARE AS WALL PROGRESSES.



NOTE:
OVERSPREAD
ANCHOR BEFORE
INSTALLATION
TO INSURE
PROPER FIT.



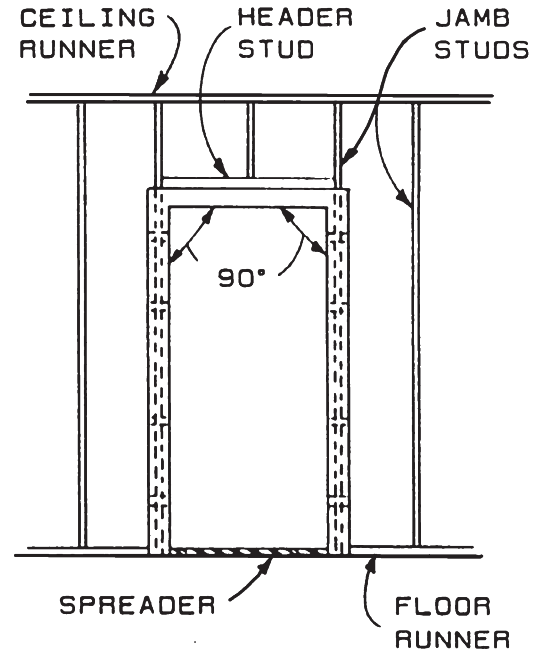
MASONRY-T
ANCHOR



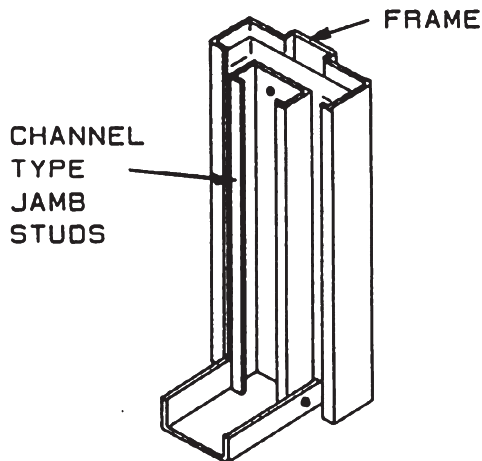
M-SERIES FRAME INSTALLED IN STUD WALL

STEEL STUD WALL CONSTRUCTION

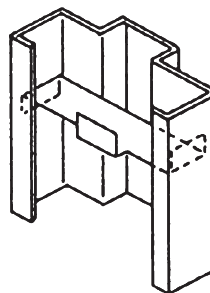
1. INSTALL MINIMUM OF FOUR ANCHORS PER JAMB BOTH HINGE AND STRIKE. POSITION ANCHORS IN FRAME THROUGH THE THROAT AND TAP IN WITH A HAMMER. FIVE ANCHORS PER JAMB OVER 7'2" HEIGHT.
2. SQUARE, BRACE, AND PLUMB FRAME AS SHOWN.
3. SET SPREADER. ATTACH JAMBS TO FLOOR THROUGH FLOOR ANCHOR OR FLOOR EXTENSION. INSTALL JAMB STUDS TO FLOOR AND CEILING RUNNERS AND TIGHTLY AGAINST FRAME ANCHORS.
4. ATTACH STUDS TO FRAME ANCHORS AS SHOWN.



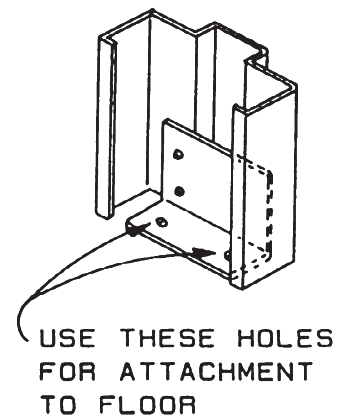
ELEVATION



CHANNEL TYPE
STEEL STUD



STEEL STUD
ANCHOR



SILL ANCHOR

CENTER STUDS IN FRAME THROAT OR AS DESIRED AND ATTACH TO ANCHORS WITH SCREWS OR WELD.

NOTE: WHEN ATTACHING HEADER STUDS TO JAMB STUDS, BE SURE THE STUD IS ABOVE FRAME HEADER. THIS WILL ASSURE AMPLE ROOM FOR ATTACHING PLASTER LATH OR DRYWALL AND WILL NOT INTERFERE WITH INSTALLATION OF HARDWARE ATTACHED TO FRAME HEADER.

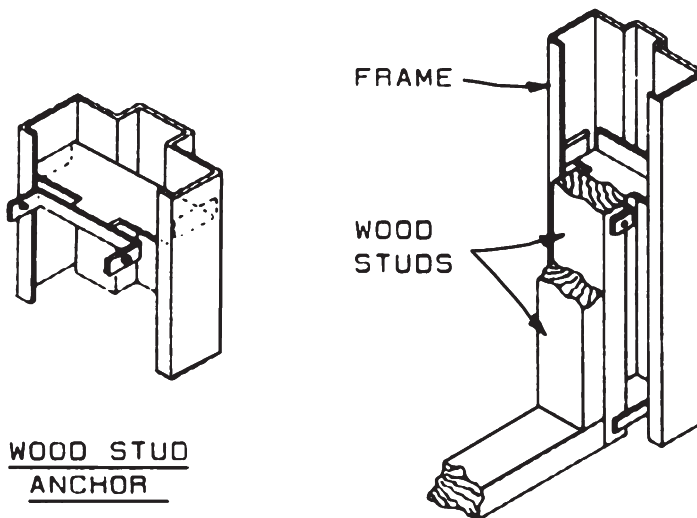
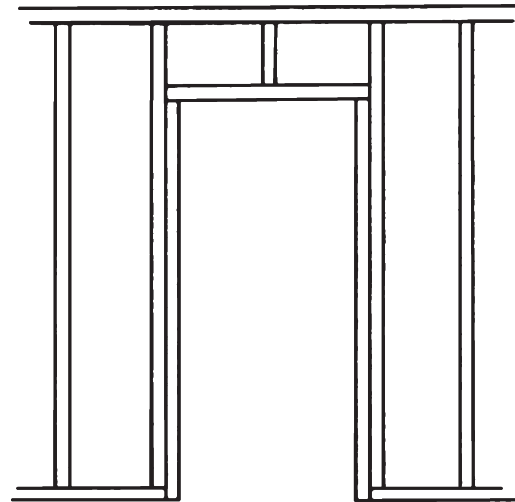
M-SERIES FRAME INSTALLED IN STUD WALL

WOOD STUD CONSTRUCTION

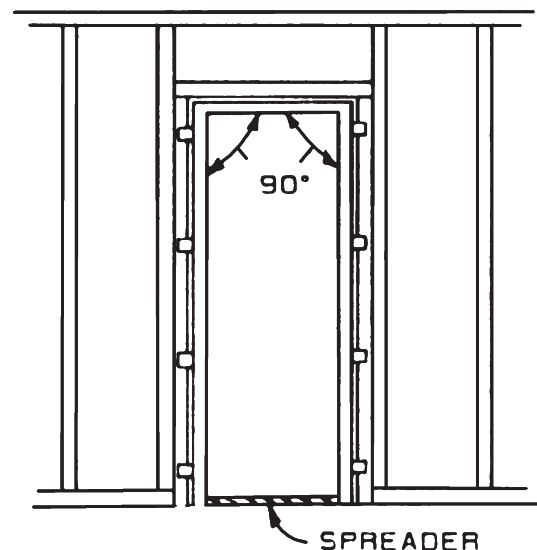
ROUGH STUD OPENING

WIDTH: NOMINAL FRAME WIDTH
+ 4-3/8" MIN. TO
4-3/4" MAX.
(I.E. 3'0" = 40-3/8"
MIN. TO 40-3/4" MAX.)

HEIGHT: NOMINAL FRAME HEIGHT
+ 2-1/8" MIN.
(I.E. 6'8" = 82-1/8"
MIN.)



WOOD STUD
ANCHOR



ELEVATION

1. INSERT FOUR ANCHORS PER JAMB UP TO & INCLUDING 7'2" HIGH (FIVE OVER 7'2" HIGH). POSITION ANCHORS IN FRAME THROAT AND TAP IN WITH A HAMMER. BASE ANCHORS MAY ALSO BE USED
2. PLACE FRAME IN ROUGH STUD OPENING.
3. BEND ANCHOR TABS AROUND STUD LEAVING DESIRED CLEARANCE BETWEEN FRAME RETURN AND STUD FOR INSERTING FINISHED WALL MATERIAL.
4. SET SPREADER AND LEVEL FRAME. SHIM JAMBS IF NECESSARY.
5. SQUARE AND NAIL TOP ANCHORS TO STUDS ON ONE JAMB ONLY. CHECK PLUMB AND SQUARE AND CONTINUE TO NAIL BALANCE OF ANCHORS TO STUDS. REPEAT FOR OPPOSITE JAMB.

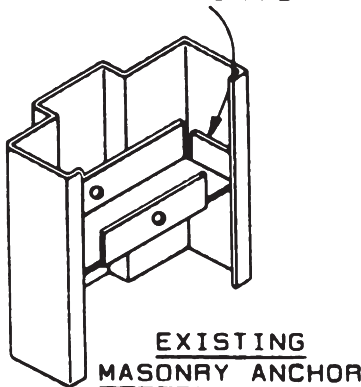
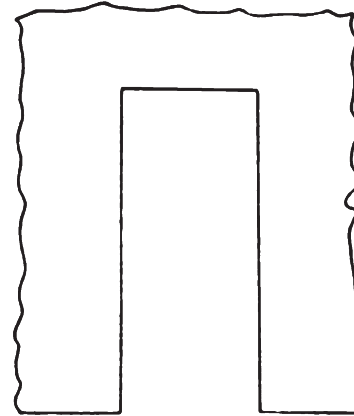
M-SERIES FRAME INSTALLED IN EXISTING MASONRY CONSTRUCTION

ROUGH OPENING

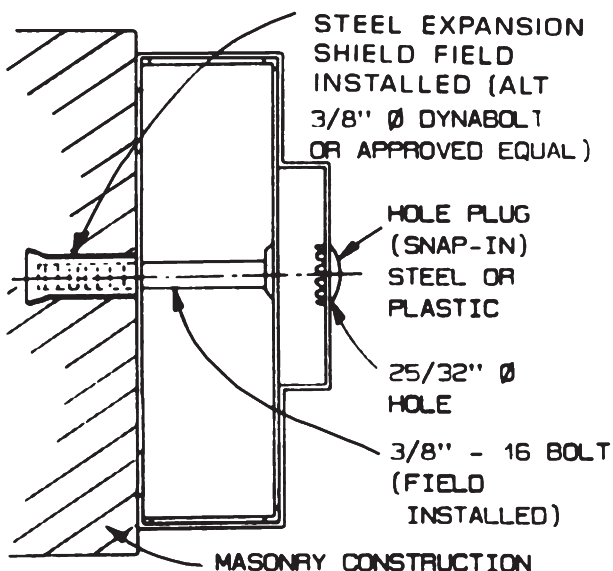
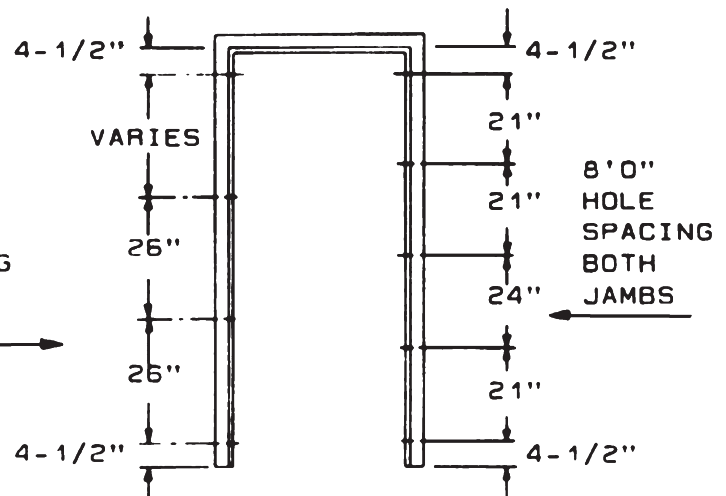
WIDTH: NOMINAL FRAME WIDTH
+ 4-1/8" (I.E. 3'0" =
40-1/8")

HEIGHT: NOMINAL FRAME HEIGHT
+ 2-1/16" (I.E. 6'8" =
82-1/16")

INSTALL ANCHORS WITH HOLE OF
ANCHOR ALIGNED WITH CENTER OF
SOFFIT OF JAMB. ANCHORS MUST BE
INVERTED ON OPPOSING JAMBS FOR
PROPER ALIGNMENT.



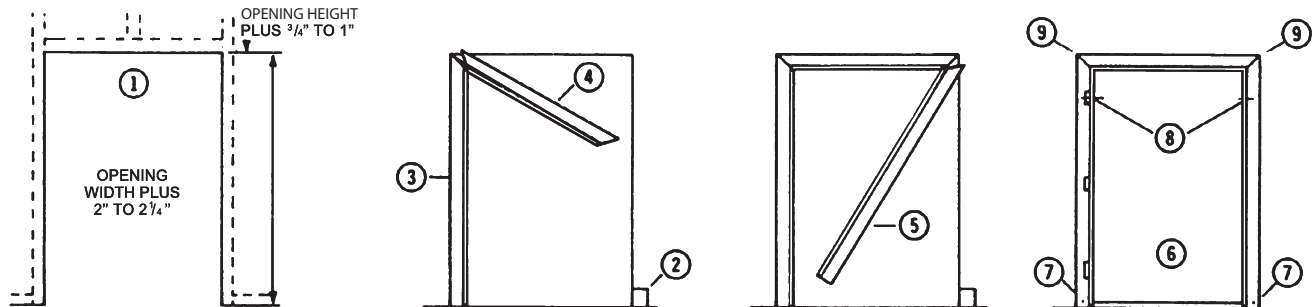
6'8"
7'0"
7'2"
HOLE
SPACING
BOTH
JAMBS



- (1) INSERT A MINIMUM OF FOUR ANCHORS PER JAMB. PUT ANCHORS IN FRAME THROAT AND TAP IN WITH HAMMER TO ALIGN WITH STOP HOLES.
- (2) PLACE THE FRAME IN COMPLETED WALL OPENING. CHECK FOR SQUARENESS. MARK THE WALL THROUGH HOLES IN JAMB.
- (3) REMOVE THE FRAME AND INSTALL EXPANSION ANCHORS.
- (4) PLACE FRAME BACK INTO OPENING AND INSTALL 3/8" BOLTS PROVIDED.
- (5) SNAP IN HOLE PLUGS.

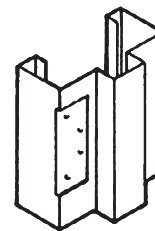
NOTE. USE SAME INSTRUCTION SEQUENCE WHEN USING MULTI-PURPOSE ANCHORS FOR EXISTING MASONRY CONSTRUCTION (M. P. A. ANCHORS).

D-SERIES FRAME (DRYWALL FRAME) INSTALLED IN ROUGH OPENING

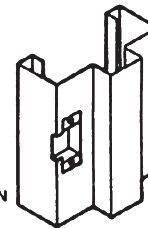


D Series - Drywall Frames Installation

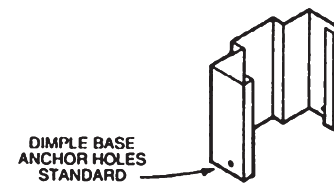
1. Install drywall board leaving rough opening as shown.
2. If optional wrap around base anchor is being used notch drywall.
3. Retract compression bars in the jambs and install one jamb in position on wall.
4. Insert frame head on to gussets of the jamb and raise into position.
5. Insert the corner gussets of the remaining jamb into the opposite end of the head and position jamb on wall.
6. Locate a removable frame spacing bar at base of centered frame to maintain proper opening width during installation.
7. Square and plumb frame and install base anchor screws through countersink holes in frame face.
8. Square top of frame and tighten compression bars by turning screws counter clockwise. (Do not overtighten)
9. Install (4) No. 8 x 1/2" sheet metal screws at the corners of the head to attach head to jambs. (Required for U.L. rated frames).



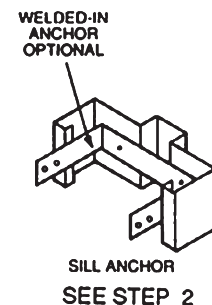
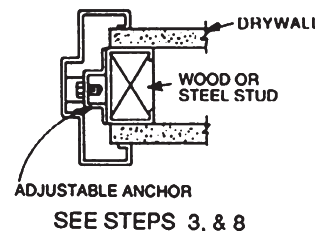
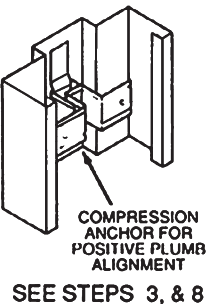
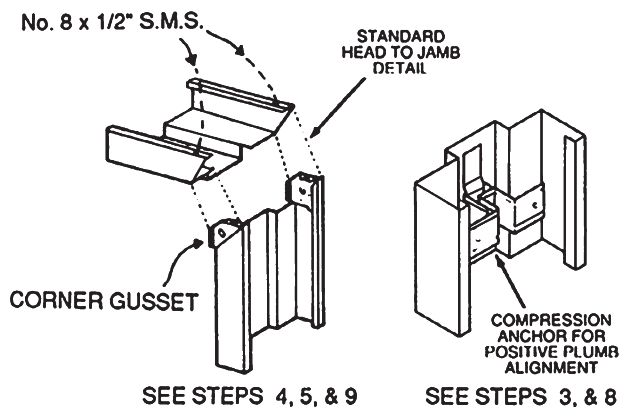
1-3/4"
HINGE
PREPARATION



STRIKE
PREPARATION



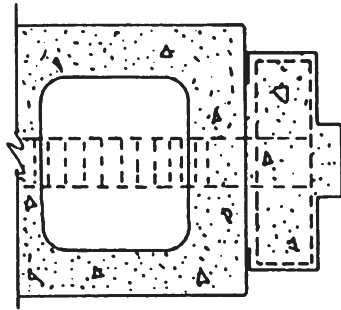
DIMPLE BASE
ANCHOR HOLES
STANDARD
SEE STEP 7



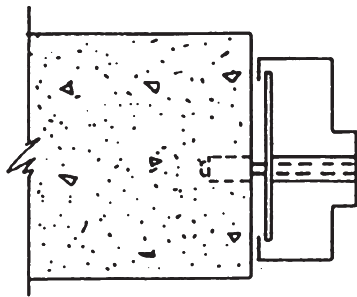


TECH DATA

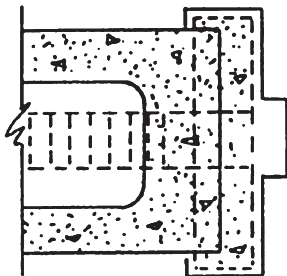
COMMON MASONRY WALL APPLICATIONS M-SERIES



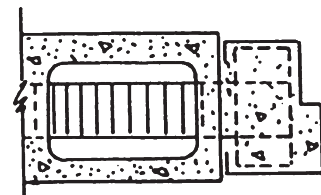
BUTTED MASONRY-BRICK-TILE
OR CONCRETE BLOCK



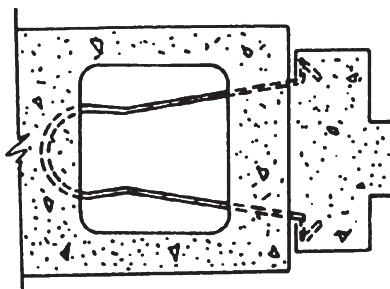
EXISTING MASONRY OR
POURED CONCRETE



WRAP MASONRY-BRICK-TILE
OR CONCRETE BLOCK



BUTTED MASONRY-BRICK-TILE
OR CONCRETE BLOCK

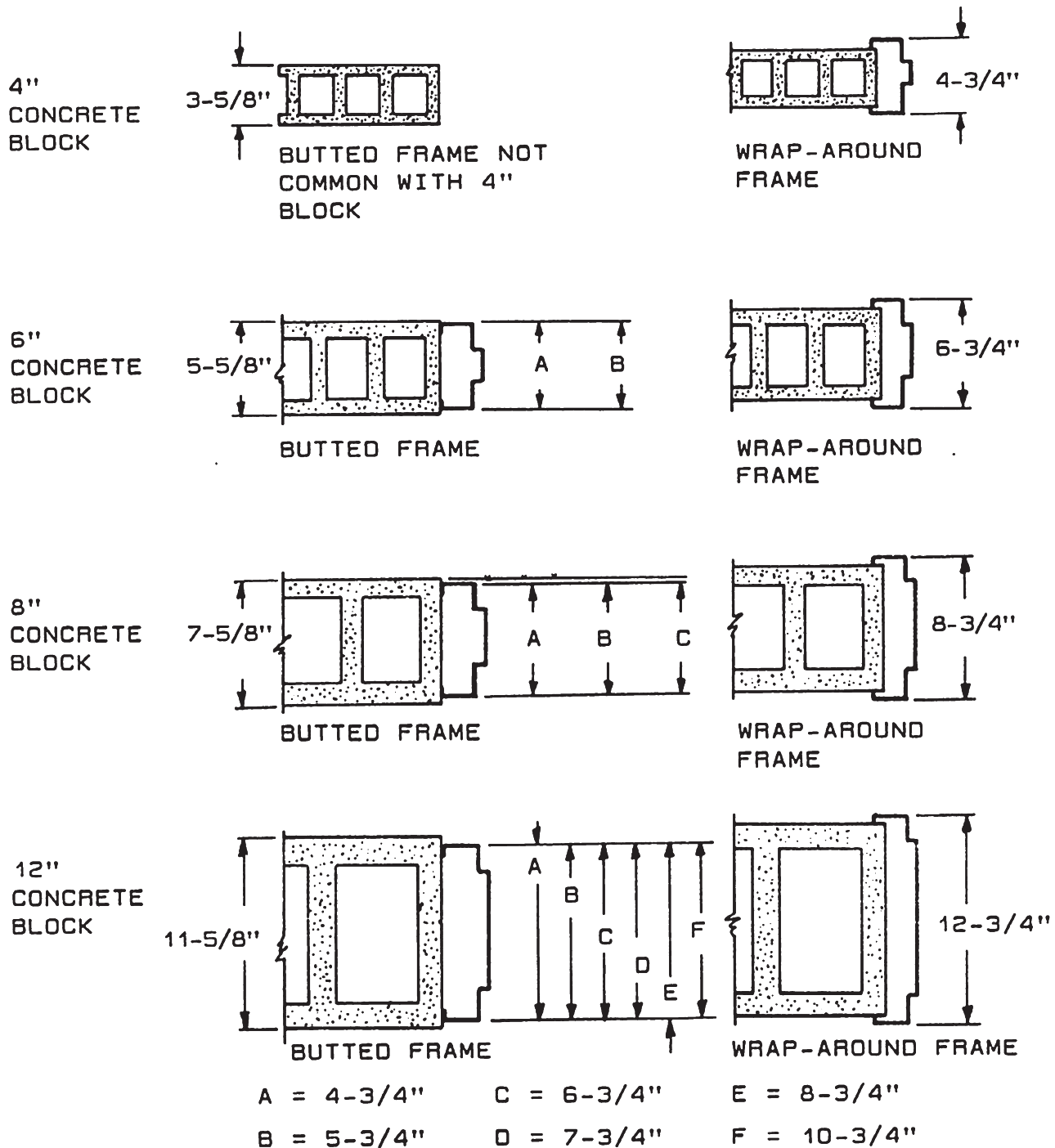


BUTTED MASONRY-BRICK-TILE
OR CONCRETE BLOCK



TECH DATA

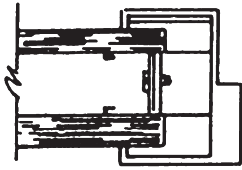
COMMON MASONRY WALL APPLICATIONS M-SERIES



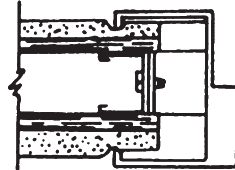
MASONRY BLOCKS ARE MADE IN VARIOUS SIZES. THE MOST COMMONLY USED SIZES ARE 4", 6", 8", AND 12" AS SHOWN ABOVE. ONCE THE BLOCK SIZE IS ESTABLISHED, EITHER THE BUTTED FRAME OR THE WRAP-AROUND FRAME MAY BE USED. THE ILLUSTRATIONS ABOVE POINT OUT WHAT SIZE FRAMES CAN BE USED WITH EACH BLOCK SIZE.

TECH DATA

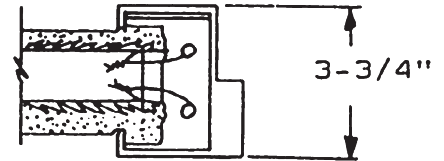
TYPICAL WALL APPLICATION M-SERIES



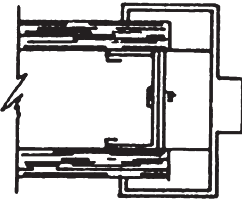
CHANNEL STEEL
STUD WITH GYPSUM



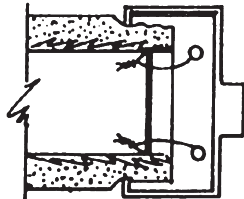
CHANNEL STEEL STUD
WITH PLASTER ON ROCKLATH



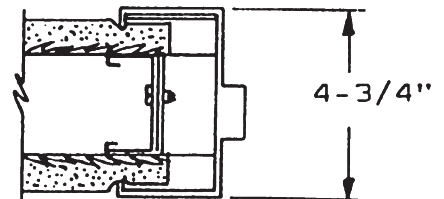
TRUSS STEEL STUD WITH
PLASTER ON METAL LATH



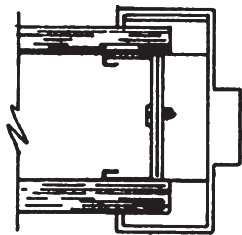
CHANNEL STEEL
STUD WITH GYPSUM



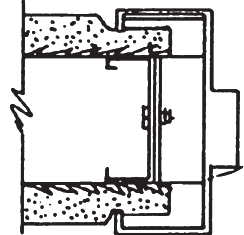
TRUSS STEEL STUD WITH
PLASTER ON METAL LATH



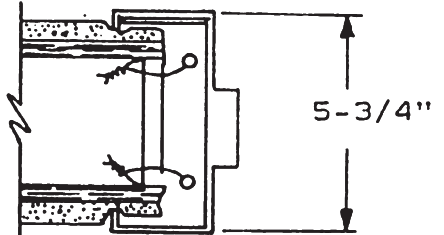
CHANNEL STEEL STUD WITH
PLASTER ON METAL LATH



CHANNEL STEEL
STUD WITH GYPSUM



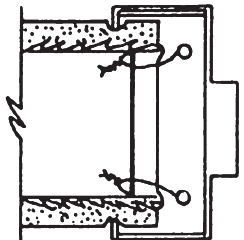
CHANNEL STEEL STUD WITH
PLASTER ON METAL LATH



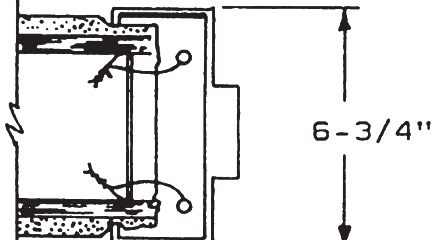
TRUSS STEEL STUD WITH
PLASTER ON ROCKLATH

NOTE: JAMB DEPTH FROM
3-1/2" TO 12" ARE
AVAILABLE IN 1/8"
INCREMENTS WITH STEEL
STUD ANCHORS.

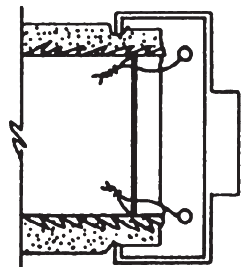
NOTE: SMALLEST DEPTH
AVAILABLE ON
DOUBLE RABBIT
FRAMES IS 4-1/2".



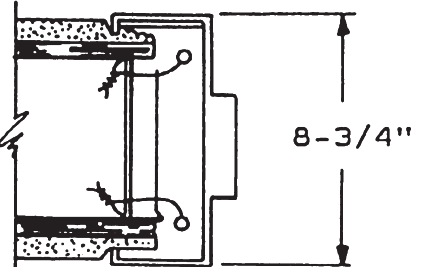
TRUSS STEEL STUD WITH
PLASTER ON METAL LATH



TRUSS STEEL STUD WITH
PLASTER ON ROCKLATH



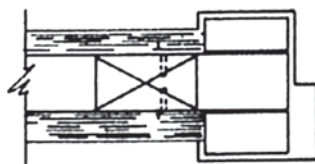
TRUSS STEEL STUD WITH
PLASTER ON METAL LATH



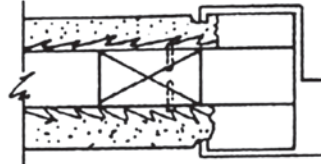
TRUSS STEEL STUD WITH
PLASTER ON ROCKLATH

TYPICAL STUD WALL APPLICATION M-SERIES

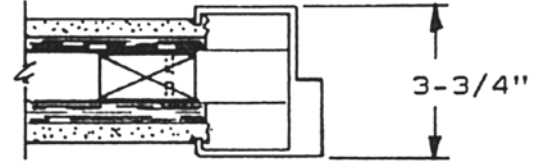
NOTE: JAMB DEPTHS FROM 3-1/2" TO 12" ARE AVAILABLE IN 1/8" INCREMENTS WITH WOOD STUD ANCHORS.



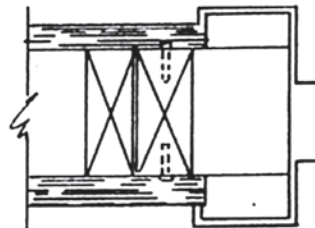
2x4 WOOD STUD
WITH GYPSUM



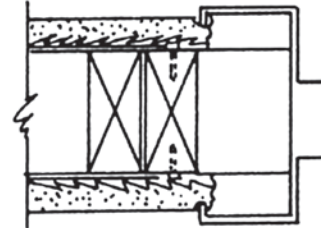
2x4 WOOD STUD
WITH PLASTER ON
METAL LATH



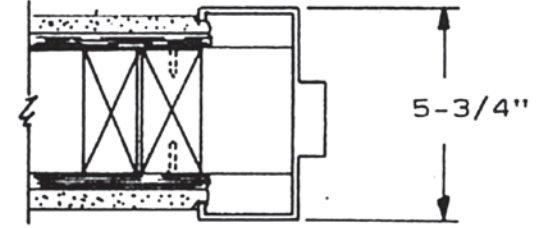
2x4 WOOD STUD WITH
PLASTER ON ROCKLATH



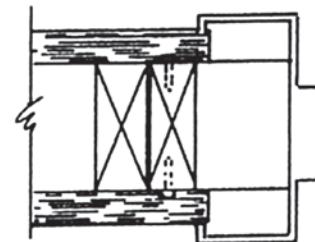
2x4 WOOD STUD
WITH GYPSUM



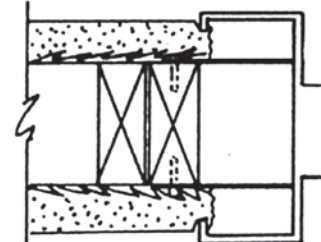
2x4 WOOD STUD
WITH PLASTER ON
METAL LATH



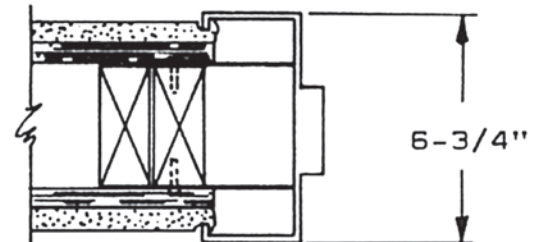
2x4 WOOD STUD WITH
PLASTER ON ROCKLATH



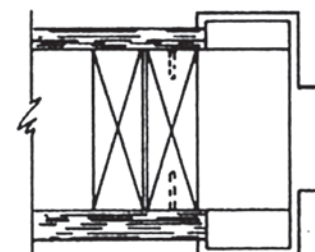
2x4 WOOD STUD
WITH DOUBLE
GYPSUM



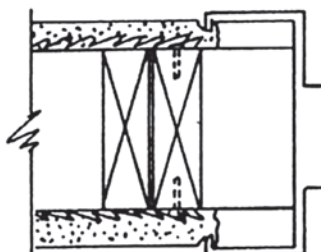
2x4 WOOD STUD
WITH PLASTER ON
METAL LATH



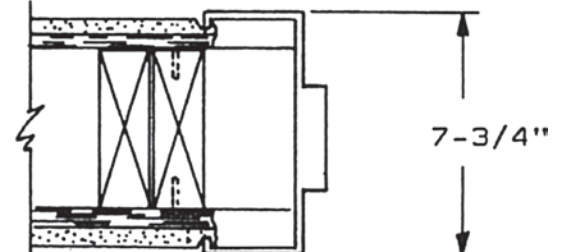
2x4 WOOD STUD WITH
PLASTER ON ROCKLATH



2x6 WOOD STUD
WITH GYPSUM



2x6 WOOD STUD
WITH PLASTER ON
METAL LATH



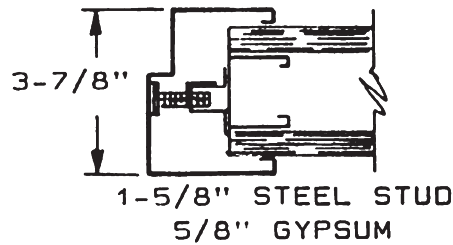
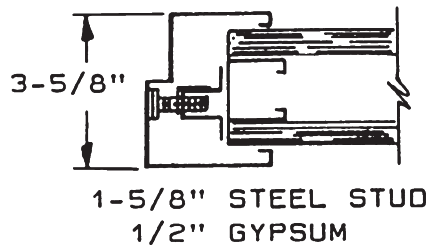
2x6 WOOD STUD WITH
PLASTER ON ROCKLATH

NOTE: SMALLEST DEPTH AVAILABLE ON DOUBLE RABBET FRAMES IS 4-1/2".

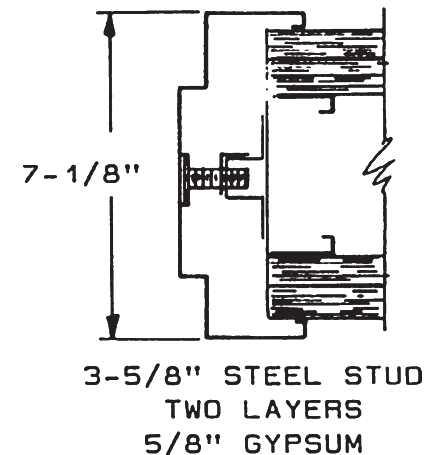
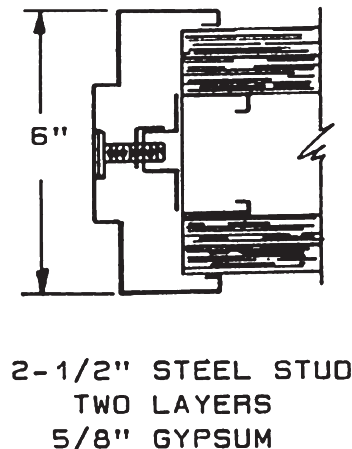
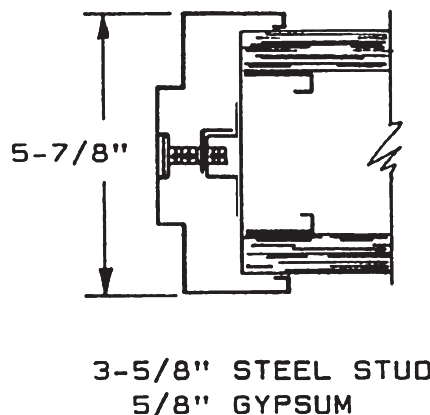
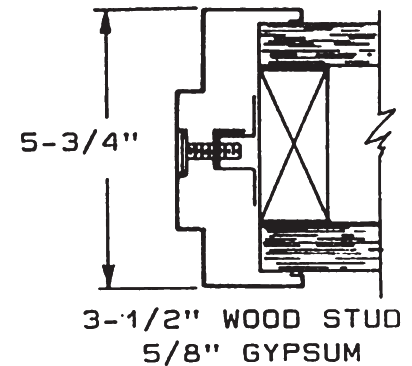
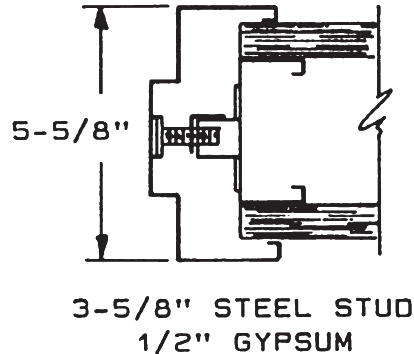
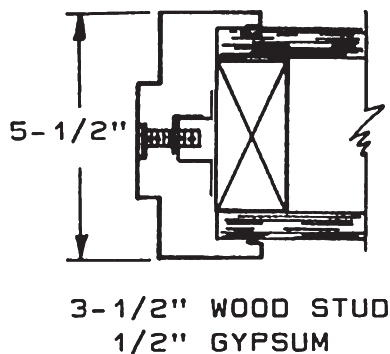
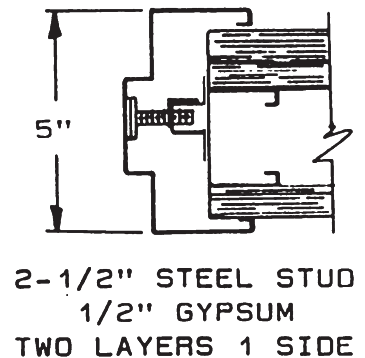
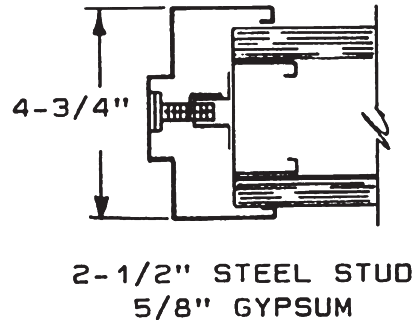
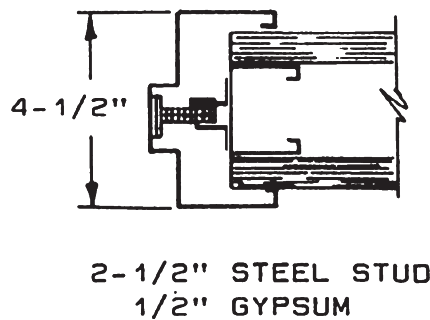


TECH DATA

TYPICAL DRYWALL (STUD) APPLICATION D-SERIES



NOTE: JAMB DEPTHS FROM 3-1/2" TO 12" ARE AVAILABLE IN 1/8" INCREMENTS WITH DRYWALL ANCHORS.

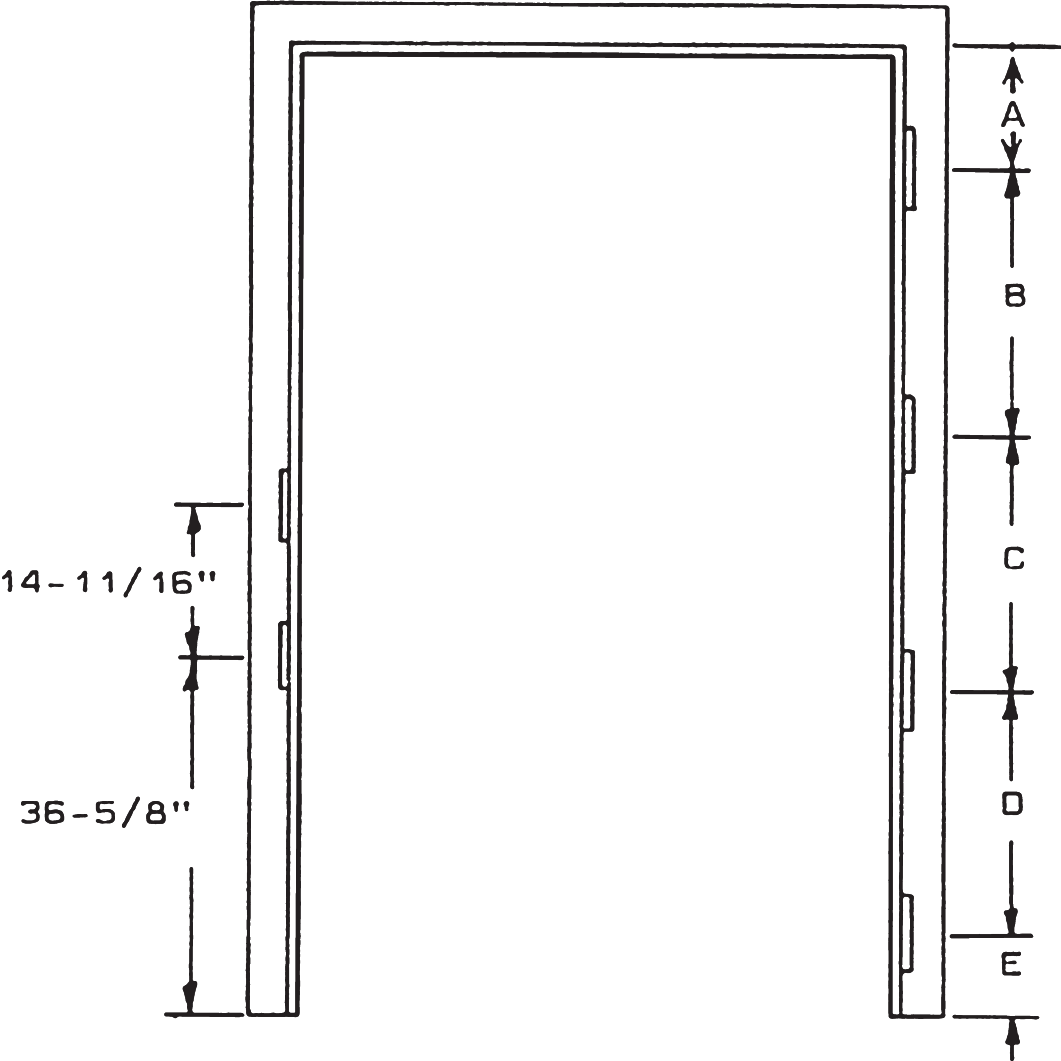


NOTE: SMALLEST DEPTH AVAILABLE ON DOUBLE RABBET FRAMES IS 4-1/2".



TECH DATA

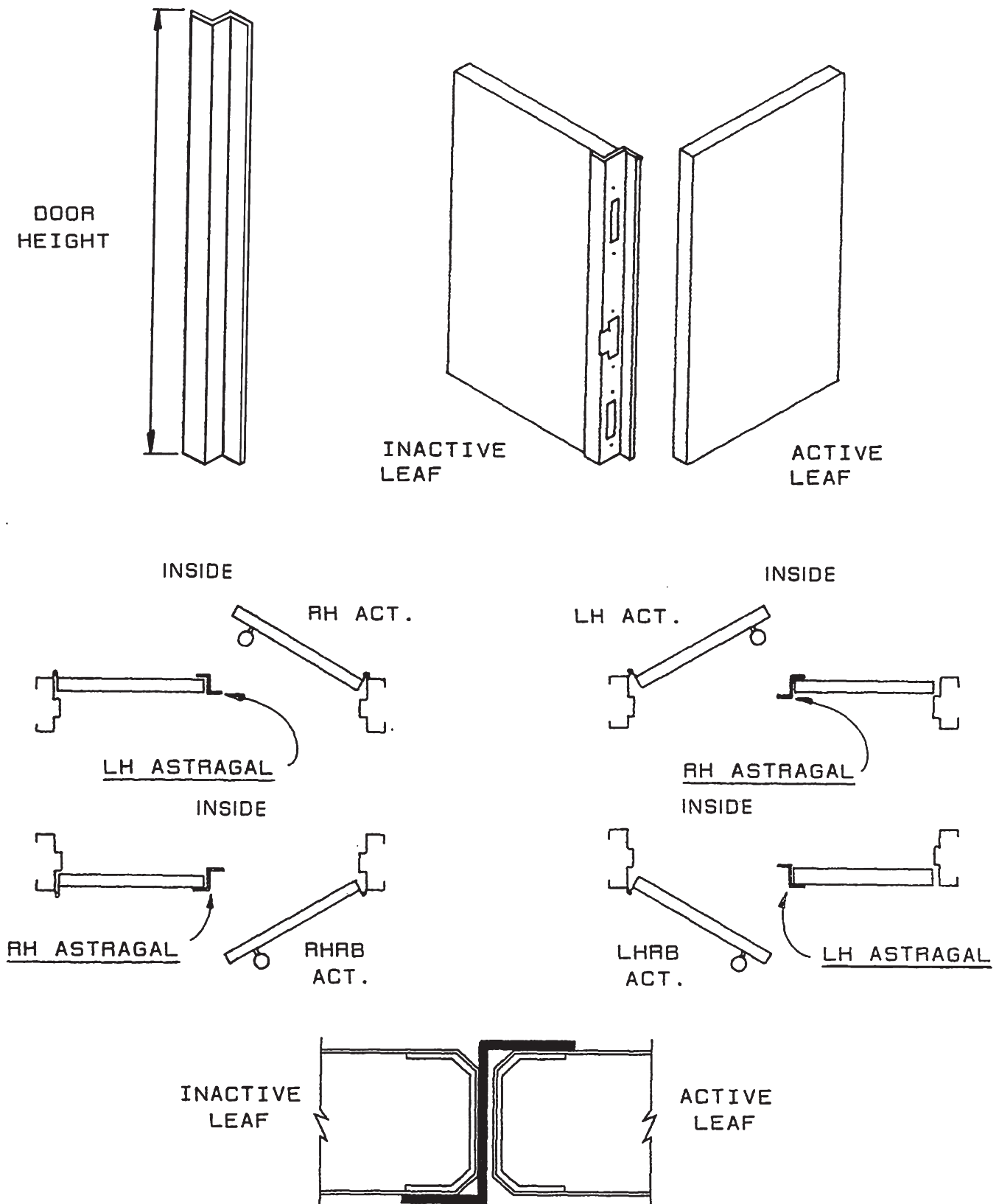
DUTCH FRAME HINGE & LOCK LOCATIONS



HINGE BACKSET = 5/16"

HEIGHT	DIM A	DIM B	DIM C	DIM D	DIM E
6'8	$9\frac{3}{4}$	$16\frac{9}{16}$	$19\frac{7}{16}$	$23\frac{7}{8}$	$10\frac{3}{8}$
7'0	$9\frac{3}{4}$	$20\frac{9}{16}$	$19\frac{7}{16}$	$23\frac{7}{8}$	$10\frac{3}{8}$
7'2	$9\frac{3}{4}$	$22\frac{9}{16}$	$19\frac{7}{16}$	$23\frac{7}{8}$	$10\frac{3}{8}$

Z-ASTRAGAL APPLICATION TO INACTIVE LEAF



NOTE: Z TYPE ASTRAGAL IS NOTCHED AT TOP FOR CLEARANCE AT THE STOP OF HEADER ASTRAGAL LENGTH IS SAME AS DOOR.



FLEX-FIT SPEC SHEET

Page _____ of _____

Customer:

Door Manufacturer: _____

Door Bottom Height & Model #: _____

Door Thickness: $1\frac{3}{8}$ " or $1\frac{3}{4}$ "

Overall Size Of Door: _____

Weather Strip:

☐ Q-Lon # 650 (STD)

☐ None

Metal Gauge: (All Galvaneal)

Gauge: ☐ 20 ☐ 18 ☐ 16

Label Required:

☐ None

☐ 90 Min. (STD)

Threshold Type:

☐ None

☐ Handicap

-Model #: _____

☐ Standard

-Model #: _____

Hinge Type: _____

☐ 4" x $\frac{5}{8}$ " Radius

☐ 4" x $\frac{1}{4}$ " Radius

☐ 4" x Square Corner

☐ 4 $\frac{1}{2}$ " Template

Hole Pattern:

☐ Thermo-Tru

☐ Castlegate

☐ 4 $\frac{1}{2}$ " Template

☐ Other: _____

Offset:

☐ $\frac{1}{16}$ " - $\frac{10}{24}$ "

☐ $\frac{1}{16}$ " - $\frac{12}{24}$ "

☐ $\frac{1}{8}$ " - $\frac{10}{24}$ "

☐ $\frac{1}{8}$ " - $\frac{12}{24}$ "

☐ Other: _____

Conical Holes:

☐ Yes

☐ No

***Bold are STD**

Trim Kit:**STD (W/Wallsize):**

☐ #1 $4\frac{1}{16}$ - $5\frac{1}{16}$

☐ #2 $5\frac{1}{16}$ - $6\frac{1}{16}$

☐ #3 $6\frac{1}{16}$ - $7\frac{1}{16}$

☐ #4 $7\frac{1}{16}$ - $8\frac{1}{16}$

EXTENDED (W/Wallsize):

☐ #1 $4\frac{1}{2}$ - $5\frac{1}{2}$

☐ #2 $5\frac{1}{2}$ - $6\frac{1}{2}$

☐ #3 $6\frac{1}{2}$ - $7\frac{1}{2}$

☐ #4 $7\frac{1}{2}$ - $8\frac{1}{2}$

Strike:

☐ No Strike

☐ 2 $\frac{3}{4}$ " Adjustable "T" Strike

☐ 2 $\frac{3}{4}$ " "T" Strike

☐ 4 $\frac{7}{8}$ " ASA

☐ 2 $\frac{1}{4}$ " Full Lip Emboss

☐ Electric Strike

☐ Other: _____

1st Dead Bolt Strike Plate:

☐ None

☐ 1 $\frac{1}{8}$ " x 2 $\frac{3}{4}$ "

☐ 1" x 2 $\frac{1}{4}$ "

☐ Flip Flop

☐ Other: _____

2nd Dead Bolt Strike Plate:

☐ None

☐ 1 $\frac{1}{8}$ " x 2 $\frac{3}{4}$ "

☐ 1" x 2 $\frac{1}{4}$ "

☐ Flip Flop

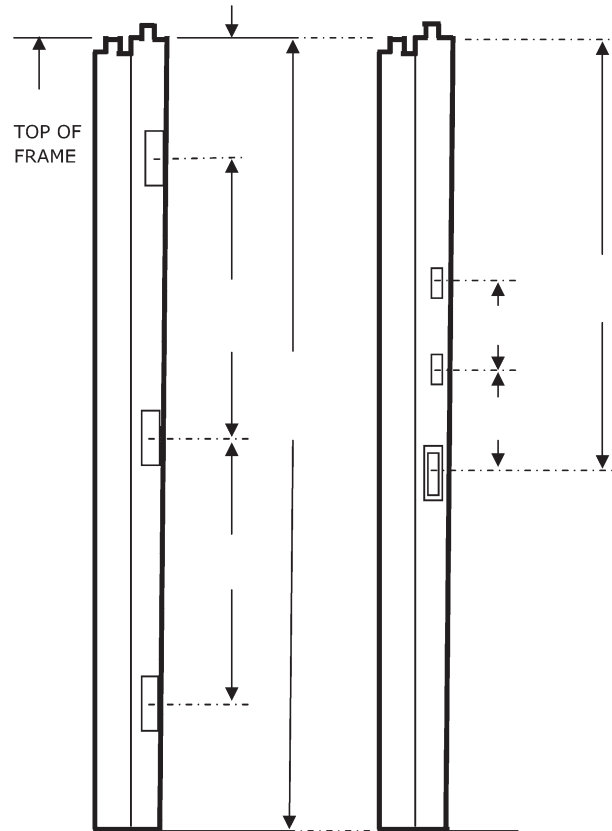
☐ Other: _____

Conical Holes:

☐ Yes

☐ No

***Bold are STD**

**CHM Standards:****Hinge Locations- Taylor**

-6'8" = $9\frac{3}{4}$, $29\frac{15}{16}$, $29\frac{15}{16}$

-7'0" = $11\frac{3}{4}$, $29\frac{15}{16}$, $29\frac{15}{16}$

-8'0" = $9\frac{3}{4}$, $25\frac{3}{16}$, $25\frac{3}{16}$, $25\frac{3}{16}$

Strike Locations- Taylor

-6'8" = $45\frac{1}{4}$

-7'0" = $47\frac{1}{4}$

-8'0" = $56\frac{1}{16}$

Opening Height:

-For Handicap Threshold = $80\frac{1}{8}$ "

-For Standard Threshold = $80\frac{7}{8}$ "

Handicap Threshold- A204 (Afco)**Standard Threshold- A296 (Afco)****Dead Bolts- 5 $\frac{1}{2}$ " Center Lines Threshold****Notes:**



METAL DOOR FABRICATION FORM

Page _____ of _____

Work Order #:

Nominal Door Size:

Standard Prefit: () Yes () No
Actual Door Width: Actual Door Height:
= =

Metal Gauge/Type:

() Galvaneal () Cold-Rolled Steel () Gauge: _____

Label Required:

() No Label () 20 Min. () 45 Min. () 60 Min. () 90 Min.
() 3 Hour () Surface Hardware () Fire Exit Hardware
() Other:

Std. CHM Hardware Locations: () Yes () No

Hinge Edge Prep:

() No Hinge Prep
() 3 Hinge Preps
() 4 Hinge Preps
() 4.5" x 4.5" Hinge Prep
() 5" x 5" Hinge Prep
() Std. Weight Hinge= .134"
() Hvy. Weight Hinge= .180"
() 1/4 "Cont. Hinge Cutdown
() Cutdown- Hinge Edge
() Electric Hinge Prep
() EPT
() Fill & Bondo Hinge Prep
() Relocate Per Hinge qty.=
() Seamless Edge
() Other (see notes):

Frame Mfg.:

Backset:

() Standard 2-3/4" Lock/ Exit
Device Backset
() Other Lock/ Exit Device
Backset:

Face Prep:

() Mail Slot () Viewer () Lite / Louver :
Top of Door to Top of Cutout:
Lock Edge of Door to Edge of Cutout:
Install Lite Kit: () Yes () No
With Tape: () Yes () No

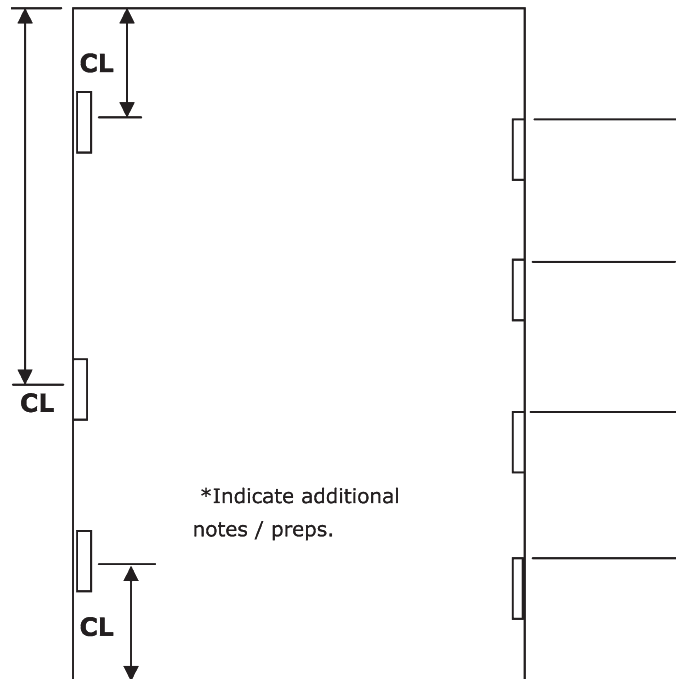
Top Prep:

() C.O.H. () Cutdown () Pivot () Roller Latch
() Other (see notes):

Lock Edge Hardware Prep:

() No Lock Prep
() 161
() 161-w/Lever Holes
() 86 Edge
() 86 Edge & Function
() ANSI 4 7/8" Strike
() Astragal Welding Type: _____
() Concealed Vert. Rod
() Convert 161 Prep to 86 Edge
() Convert 86 Edge to 161 Prep
() Cutdown- Lock Edge
() Deadbolt
() Deadbolt Strike
() Exit Device
() Electric Strike
() Fill / Bondo Lock Prep
() Fire Latch
() Flushbolt- Top
() Flushbolt- Bottom
() Seamless Edge
() Mortise Deadlock
() Open Back Strike
() Relocate Lock
() Other (see notes):

**TOP OF DOOR
TO TOP OF HINGE PREP (TYP.)**



HANDING	MARK #'s
RH	
LH	
RHR	
LHR	

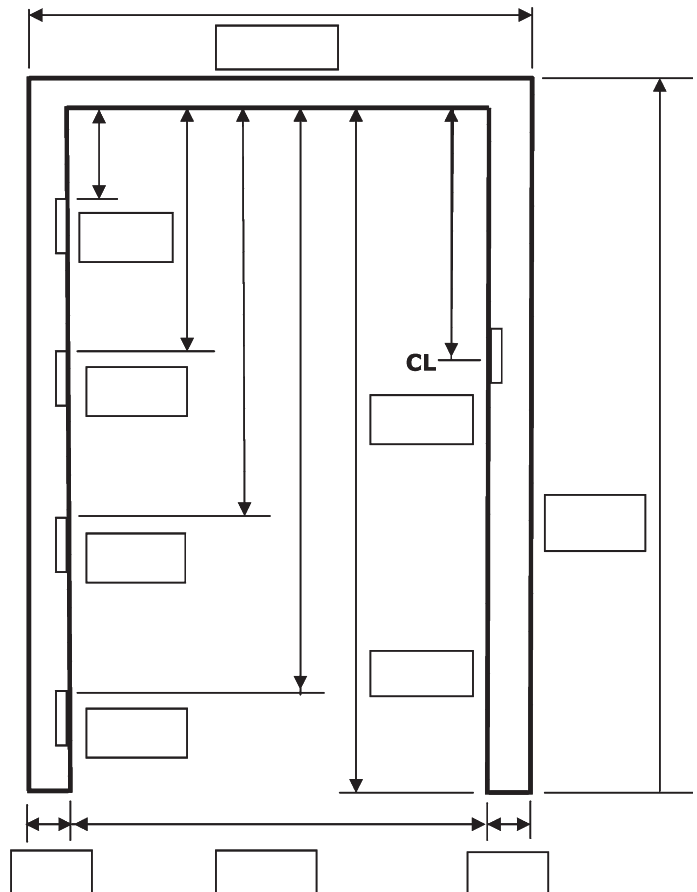
Inside Qty. LH= 	Inside Qty. RH=
Inside Qty. LHR= 	Inside Qty. RHR=



3-SIDED SINGLE DOOR FRAME

Page _____ of _____

Work Order #:		
Net Interior Frame Size:		
Frame Profile/ Type/ Size:		Metal Gauge/ Type:
Unequal Rabbit: () Yes () No () Other: _____		Gauge: _____
Jamb Depth:		() Galvanized () Cold-Rolled Steel
Header Face Size:	Label Required:	Frame Type:
() 2" Face Header	() None	() K.D.
() 4" Face Header	() 20 Min.	() Welded
() Other:	() 45 Min.	() Drywall K.D.
	() 90 Min.	() 3 Hr
		() Full Pfl. Weld
Head Prep:		
() C.O.H. () Cut down face () P.A.C. Reinf.		
() R.A.C. Reinf. () Reinf. Coordinator () Top Pivot		
() Other (see notes):		
Hinge Jamb Prep:	Strike Jamb Prep:	
() 4.5"	() No Strike	
() 5"	() 4 7/8" ANSI Strike	
() Std. Weight=.134"	() 2 3/4" T-Strike	
() Hvy. Weight=.180"	() 2 3/4" No-Lip Strike	
() Add to bottom	() Add to bottom	
() Cont. Hinge Reinf.	() Cut off bottom	
() Cut off bottom	() Cut off top	
() Cut off top	() Cut down face	
() Cut down face	Weld cut-off on () Y () N	
Weld cut-off on () Y () N	() Drill 3/4" Holes	
() Drill 3/4" Holes	() Electric Strike Prep	
() EPT	() Fill / Bondo Strike	
() Elec. Hinge Prep	() Hospital Stop 4"	
() Fill / Bondo Hinges	() P&D-3 Dimples	
() Hospital Stop 4"	() P&D-4 Dimples	
() P&D-3 Dimples	() Relocate Hinges	
() P&D-4 Dimples	() Rim Panic Reinf.	
() Relocate Hinges	() Rev. Weld Flr. Anchor	
() Rev. Weld Flr. Anchor	() Weld Jamb Anchor	
() Weld Jamb Anchor	() Weld Flr. Anchor	
() Weld Flr. Anchor	() Weld Sill Anchor	
() Weld Sill Anchor	() Other (see notes):	
() Other (see notes):		
Frame Mfg.:	Frame Mfg.:	



HANDING	MARK #'s
Total # of frames on this page:	

Hardware template info:
Head:
Hinge Jamb:
Strike Jamb:

PART NUMBER	QTY	DESCRIPTION



3-SIDED DOUBLE DOOR FRAME

Page _____ of _____

Work Order #: _____

**Net Interior
Frame Size:** _____

Frame Profile/ Type/ Size:	Metal Gauge/ Type:
Unequal Rabbet: () Yes () No	Gauge: _____
() Other: _____	() Galvanized
Jamb Depth: _____	() Cold-Rolled Steel

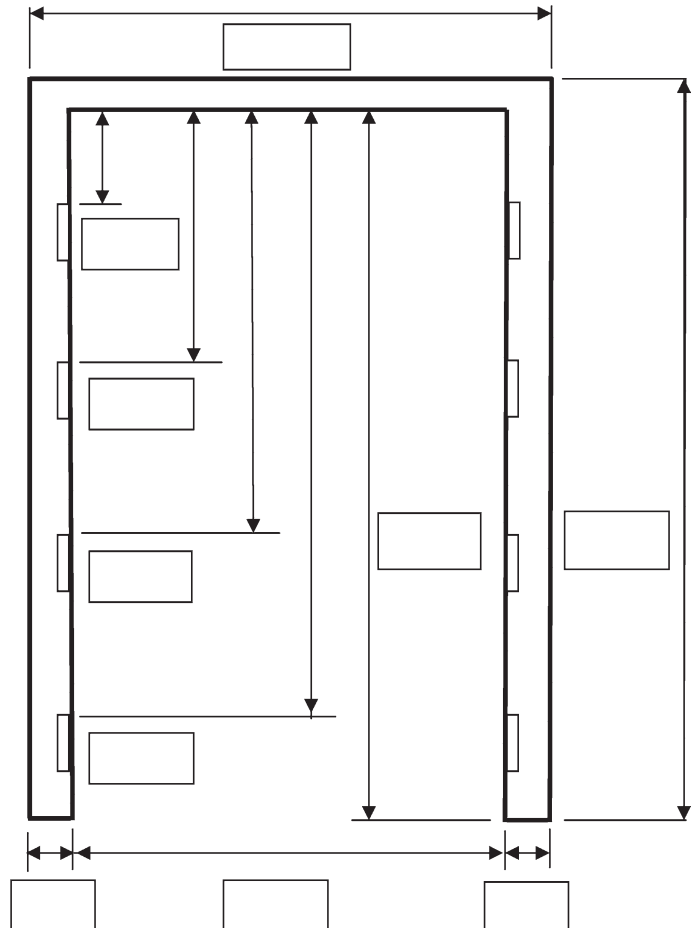
Header Face Size:	Label Required:	Frame Type:
() 2" Face Header	() None	() K.D.
() 4" Face Header	() 20 Min.	() Welded
() Other: _____	() 45 Min.	() Drywall K.D.
	() 90 Min.	() Full Pfl. Weld

Std. Amweld Hardware Locations: () Yes () No

Head Prep:

() C.O.H. () Cut down face () P.A.C. Reinf.
() R.A.C. Reinf. () 2 Closer Reinf.s () Cord Reinf.
() Top Pivot () F.B. Strike () Other (see notes):

LH-Hinge Jamb Prep:	RH-Hinge Jamb Prep:
() 4.5"	() 4.5"
() 5"	() 5"
() Std. Weight= .134"	() Std. Weight= .134"
() Hvy. Weight= .180"	() Hvy. Weight= .180"
() Add to bottom	() Add to bottom
() Cont. Hinge Reinf.	() Cont. Hinge Reinf.
() Cut off bottom	() Cut off bottom
() Cut off top	() Cut off top
() Cut down face	() Cut down face
Weld cut-off on () Yes () No	Weld cut-off on () Yes () No
() Drill 3/4" Holes	() Drill 3/4" Holes
() EPT	() EPT
() Elec. Hinge Prep	() Elec. Hinge Prep
() Fill / Bondo Hinges	() Fill / Bondo Hinges
() Hospital Stop 4"	() Hospital Stop 4"
() P&D-3 Dimples	() P&D-3 Dimples
() P&D-4 Dimples	() P&D-4 Dimples
() Relocate Hinges	() Relocate Hinges
() Rev. Weld Flr. Anchor	() Rev. Weld Flr. Anchor
() Weld Jamb Anchor	() Weld Jamb Anchor
() Weld Flr. Anchor	() Weld Flr. Anchor
() Weld Sill Anchor	() Weld Sill Anchor
() Other (see notes):	() Other (see notes):
Frame Mfg.: _____	Frame Mfg.: _____



ACTIVE SWING	MARK #'s
Total # of frames on this page:	

Hardware template info:

Head:

LH-Hinge Jamb:

RH-Hinge Jamb:

PART NUMBER	QTY	DESCRIPTION



DOOR & FRAME QUOTE FORM

Customer _____ Date _____

Quote/Opening # _____ Req Ship Date _____

Job Name _____

DOOR

Nominal Door Size:

Standard Prefit: ☐ Yes ☐ No

Actual Door Width: _____ Actual Door Height: _____

=

=

Hand: _____

Metal Gauge/Type: or **Wood:** Skin Type _____

☐ Galvaneal ☐ Cold-Rolled Steel ☐ Gauge: _____

Label Required:

☐ No Label ☐ 20 Min. ☐ 45 Min. ☐ 60 Min. ☐ 90 Min.

☐ 3 Hour ☐ Surface Hardware ☐ Fire Exit Hardware

☐ Other:

Std. Amweld Hardware Locations: ☐ Yes ☐ No

Hinge Edge Prep:

- ☐ No Hinge Prep
- ☐ 3 Hinge Preps
- ☐ 4 Hinge Preps
- ☐ 4.5" x 4.5" Hinge Prep
- ☐ 5" x 5" Hinge Prep
- ☐ Std. Weight Hinge= .134"
- ☐ Hvy. Weight Hinge= .180"
- ☐ 1/4 "Cont. Hinge Cutdown
- ☐ Cutdown- Hinge Edge
- ☐ Electric Hinge Prep
- ☐ EPT
- ☐ Seamless Edge
- ☐ Other (see notes):

Frame Mfg.:

Lock Edge Hardware Prep:

- ☐ No Lock Prep
- ☐ 161
- ☐ 161-w/Lever Holes
- ☐ 86 Edge
- ☐ 86 Edge & Function
- ☐ ANSI 4-7/8" Strike
- ☐ Astragal Welding
- Type: _____
- ☐ Concealed Vert. Rod
- ☐ Deadbolt
- ☐ Deadbolt Strike
- ☐ Exit Device
- ☐ Electric Strike
- ☐ Fire Latch
- ☐ Flushbolt- Top
- ☐ Flushbolt- Bottom
- ☐ Mortise Deadlock
- ☐ Open Back Strike
- ☐ Relocate Lock
- ☐ Seamless Edge
- ☐ Other (see notes):

Backset:

- ☐ Standard 2-3/4" Lock/Exit Device Backset
- ☐ Other Lock/ Exit Device Backset:

Face Prep: ☐ Mail Slot ☐ Viewer ☐ Lite/Louver:

Top of Door to Top of Cutout:

Lock Edge of Door to Edge of Cutout:

Kit And/Or Glass Shipped Separate:

Notes: _____

Quote Prepared By: _____

FRAME

Net Interior

Frame Size:

Frame Profile/ Type/ Size:

Unequal Rabbit: ☐ Yes ☐ No

☐ Other: _____

Jamb Depth: _____

Hand: _____

Profile

Type:

☐ Masonry ☐ Nail On ☐ Flex Fit

☐ Drywall ☐ Double Egress

Metal Gauge/ Type:

Gauge: _____

☐ Galvaneal

☐ Cold Rolled Steel

Header Face Size:

☐ 2" Face Header

☐ 4" Face Header

☐ Other:

Label Required:

☐ None ☐ 20 Min.

☐ 45 Min. ☐ 90 Min.

☐ 3 Hr

Frame Assembly Options:

☐ Knock Down

☐ Welded

☐ Full Pfl. Weld

Head Prep: ☐ Concealed Overhead Holder ☐ Parallel Arm Closer Reinforced

☐ Regular Arm Closer Reinforced ☐ Reinf. Coordinator ☐ Top Pivot

☐ Flush Bolt ☐ Other (see notes):

Hinge Jamb Prep:

- ☐ 4.5" -----5/16 Backset
- ☐ 5"
- ☐ Special Hinge (See Notes)
- ☐ Std. Weight= .134"
- ☐ Hvy. Weight= .180"
- ☐ Cont. Hinge Reinf.
- ☐ Standard Face
- ☐ Drill 3/4" Holes For Dyna Bolt
- ☐ EPT
- ☐ Elec. Hinge Prep
- ☐ Hospital Stop
- ☐ 4" or 6"
- ☐ P&D-3 Dimples
- ☐ P&D-4 Dimples
- ☐ Relocate Hinges
- ☐ Reverse Weld Floor Anchor
- ☐ Weld Jamb Anchor
- ☐ Weld Floor Anchor
- ☐ Weld Drywall Sill Anchor
- ☐ Other (see notes):

Frame Mfg.:

Strike Jamb Prep:

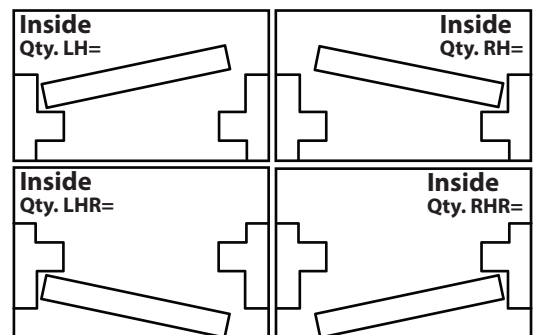
- ☐ No Strike
- ☐ 4-7/8" ANSI Strike
- ☐ 2-3/4" T-Strike
- ☐ 2-3/4" No-Lip Strike
- ☐ Standard Face
- ☐ Drill 3/4" Holes For Dyna Bolt
- ☐ Electric Strike Prep
- ☐ Hospital Stop
- ☐ 4" or 6"
- ☐ P&D-3 Dimples
- ☐ P&D-4 Dimples
- ☐ Rim Panic Reinf.
- ☐ Reverse Weld Floor Anchor
- ☐ Weld Jamb Anchor
- ☐ Weld Floor Anchor
- ☐ Weld Drywall Sill Anchor
- ☐ Other (see notes):

Frame Mfg.:

Anchor Type:

Hardware Needed:

Door Closer	Y	N	_____
Hinges	Y	N	_____
Latch	Y	N	_____
Sweep	Y	N	_____
Threshold	Y	N	_____
Weather Strip	Y	N	_____
Other			_____



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